Part C1: Agreement and Contract Data

Contract
Agreement and Contract Data
TRANSNET





Contract Data

The Employer is:	
Name :	Transnet SOC Limited, trading as Transnet Freight Rail
Address:	Nzasm Building, Room 210, Corner of Paul Kruger and Minnaar Streets, Pretoria.
Telephone:	(012) 315 2059 Fax No. (012) 315-2125
E-mail:	Yvonne.scannell@transnet.net
The work is:	THE REPLACEMENT OF BUSHINGS AND REFURBISHMENT OF MAIN TRACTION TRANSFORMERS AT VARIOUS SUBSTATIONS UNDER THE CONTROL OF THE DEPOT ENGINEER, KOEDOESPOORT
The sites are:	Pont 31// DC and Turferrand 25/4/ AQ 4 1
	Rant 3kV DC and Turfgrond 25kV AC traction substations
The starting date is:	To be advised
The completion date is:	To be advised
The reply period is :	Two weeks
The defects date is:	52 weeks week after completion of project
The defect correction period	is: within two weeks after defects date.
The delay damages are	R2, 000.00 per day (penalties)
The assessment day is the:	13 th (thirteenth) of each month
The retention is:	Not applicable
Does the United Kingdom H Regeneration Act (1996) ap	ousing Grants, Construction and No ply?
The Adjudicator is:	
Name :	To be advised if disputes arises
Address:	
Telephone:	Fax No
E-mail:	



Contract Data

The interest rate on late payment is 2% (two percent) per complete week of delay.

The Contractor is not liable to the Employer for loss of or damage to the Employer's property in excess of **R1,000,000.00 (one million)** for any one event.

The Employer provides this Insurance: Transnet Principal Control Insurance

The minimum amount of cover for the third insurance stated in the Insurance Table is: >R25, 000.00 (Limited to R10, 000,000.00. for any one event)

The minimum amount of cover for the fourth insurance stated in the Insurance Table is: Not applicable.....

The adjudicator nominating body is: The Chairman of the Association of Arbitrators (Southern Africa)

The tribunal is: Arbitration.

If the tribunal is arbitration, the arbitration procedure is: The rules for the Conduct of Arbitrators of the Association of Arbitrators (Southern Africa).....

The conditions of contract are the NEC3 Engineering and Construction Short Contract (June 2005) and the following additional conditions:

As mentioned in paragraph 1.0 (Contractual obligations)

1.0 CONTRACTUAL OBLIGATIONS

This project specification covers Transnet Freight Rail's requirements for the replacement of bushings and refurbishment of main traction transformers at various substations under the control of the Depot Engineer, Koedoespoort.

- 1.1 The Contractor shall ensure that a safety representative is at site at all times. All safety measures prescribed by Transnet Freight Rail Electrical Safety Instructions and the "Occupational Health and Safety Act 1993 (Act 85 of 1993)" associated with working on a project of this nature shall be adhered to.
- 1.2 The Contractor shall supply a **site diary** (with triplicate pages). This book shall be used to record any unusual events during the period of the work. Any delays to the work shall also be recorded such as delays caused by poor weather conditions, delays caused by permits being cancelled etc. The appointed Project Manager or Supervisor must countersign such delays. Other delays such as non-availability of equipment from 3rd party suppliers must be communicated to the Project Manager or Supervisor in writing.
- 1.3 The Contractor shall supply a **site instruction book** (with triplicate pages). This book shall be used to record any instructions to the Contractor regarding problems encountered on site for example the quality of work or the placement of equipment. This book shall be filled in by the Project Manager or Supervisor and must be countersigned by the Contractor.



- 1.4 Both books mentioned in 1.3 and 1.4 shall be the property of Transnet Freight Rail and shall be handed over to the Project Manager or Supervisor on the day of energising or handing over.
- 1.5 A **penalty charge of R2000.00** per day of the total contract value will be levied for late completion.
- 1.6 **10% retention money** will be retained and will be released 12 months after the completion date of the contract.
- 1.7 The successful Contractor shall provide a Gantt or a similar chart showing when the works will be done and energised. A final chart should be submitted to the Project Manager or Supervisor within 14 days after the award has been made to the successful Contractor.
- 1.8 All processes or the manufacture and assembly of the product components must be subjected to a quality assurance system.
- 1.9 The Contractor will assume full responsibility for assuring that the products purchased meet the requirements of Transnet Freight Rail for function, performance, and reliability, including purchased products from 3rd part suppliers.
- 1.10 The onus is on the repairer to prove the effectiveness of their system to Transnet Freight Rail during the production of the prototype.
- 1.11 ISO.9000 to 9004 inclusive (SABS 0157 parts 1 to 4) must be regarded as a guideline, where applicable.
- 1.12 The Contractor will remain liable for contractual delivery dates irrespective of deficiencies discovered during workshop inspections.
- 1.13 The Contractor shall be responsible to arrange for a 24 hour security to safeguard the equipments and personnel on site throughout the construction period.

2.0 SITE ESTABLISHMENT

- 2.1 The Contractor shall be responsible to transport material to site, off-loading, handling, storage and security of all material required for the construction/execution of the works.
- 2.2 Transportation insurance must be arranged by successful Contractor to ensure their handling responsibility while material are in transit to site and during off loading as agreed upon.
- 2.3 The Contractor shall be responsible for all necessary (as decided by the Transnet Freight Rail Project Manager or Technical Officer) connections between the equipment as found before site establishment and other components in the substation including connections to the earth-mat.

3.0 TRANSFORMER REFURBISHMENT AND REPLACEMENT OF BUSHINGS

- 3.1 Oil sampling shall be taken by the Contractor prior and after the transformer has been refurbished. The oil samples shall be signed/acknowledged by the Supervisor or Transnet Freight Rail representative on site when the samples are taken.
- 3.1.1 The following oil sampling and testing shall be conducted:
- Dielectric Strength
- Acidity
- Dissolved Gas Analysis
- PCB (Optional test if unavailable and out dated)



- 3.2 It is required for the Contractor to present PCB certificate to Transnet Freight Rail for his/her oil circulating plant, tanker to be used for the project.
- 3.3 Oil samples report shall be submitted to Project Manager for analysis prior and after work execution.
- Proper precaution should be exercised to ensure control of loose material/equipment during repairs e.g. (Falling spanners, nuts and bolts into the transformer)
- 3.5 Contractor is liable to protect the transformer during rainy and moist weather condition.
- 3.6 It is recommended by Transnet Freight Rail that transformers should be re-gasketed making use of nebar material. Type material (gasket) sample should be presented to Project Manager prior project commencement.
- 3.7 Transformer shall be topped up with virgin oil.
- Transformer oil shall be filtered making use of proper calibrated and PCB-free tested plant to meet Transnet recommended transformer oil regenerated standards.
- 3.9 Soil contamination due to oil spillages shall be rehabilitated to ensure oil free environment.
- 3.10 Contractor shall be liable to re-torque re-gasketed areas after 3 month from work completion during maintenance period without any additional costs.
- 3.11 The Contractor shall replace all LV and HV bushings and re-gasket defects to be communicated with the Project Manager and recorded on the site instruction book.
- 3.12 Contractor shall supply and install bushings complete in accordance with SANS 60137. The Contractor shall make provision for any adaptors, modifications required to install the bushings on the existing transformer. All the gaskets that have been opened shall be replaced.
- 3.13 88kv/25kv bushings will be required for both 25 kv and 3kv substations
 - Basic insulation level at each substation on every transformer as indicated by the Project manager.
- 3.14 Pack the existing bushings in suitable crates and transport them to Koedoespoort Depot.
- 3.15 The transformer nameplate information will be made available to the tenderers during the site meeting.

4.0 SITE TESTS

- 4.1 The Contractor shall be responsible for carrying out of transformer on-site tests before commissioning in terms of this specification and the contractual agreement. Full tests shall be conducted by the Contractor on-site prior and be happy that the tests comply with Transnet Freight Rail standards before arranging with Transnet Freight Rail Test Officer to conduct tests on the transformer.
- 4.2 Functional on-site tests shall be conducted on all items of equipment and circuitry to prove the proper functioning of transformer protection thereof.
- 4.3 The Contractor shall submit a detailed list of on-site tests for the approval of the Project Manager or Supervisor.
- 4.4 The Contractor shall arrange for the Technical Officer or his representative to be present to witness the on-site tests.
- 4.5 The on-site tests and subsequent commissioning <u>will not commence until ALL CONSTRUCTION</u> work has been completed. Construction staff, material and equipment shall be removed from site prior to the commencement of testing. Testing and commissioning of the substation equipment will not be allowed to take place in a construction site environment.



- 4.6 The on-site tests shall include the following:
- 5.6.1 Trip tests of Buccholz relay.
- 5.6.2 Temperature gauge functionality test
- 5.6.3 Transformer earth leakage protection test.
- 5.6.4 Current transformer ration tests where applicable.
- 4.7 At the completion of the on-site tests, the Project Manager or Supervisor or his representative shall either sign the tests sheets (supplied by the Contractor) as having witnessed the satisfactory completion thereof, or hand to the Contractor a list of defects requiring rectification.
- 4.8 Upon rectification of defects, the Contractor shall arrange for the Project Manager or Supervisor or his representative to certify satisfactory completion of on-site tests.
- 4.9 Acceptance by the Project Manager or Supervisor of satisfactory completion of on-site tests in no way relieves the Contractor of his obligation to rectify defects which may have been overlooked or become evident at a later stage.

5.0 COMMISSIONING OF EQUIPMENT

- 5.1 Commissioning will only take place after all defects have been rectified to the satisfaction of the Project Manager or Supervisor.
- 5.2 Commissioning will include energising of equipment from the primary isolator to the track feeder circuits. The Contractor must prove the satisfactory operation of all equipment under live conditions.
- 5.3 On completion of commissioning, the Contractor will hand the equipment over to the Project Manager or Supervisor in terms of the relevant instruction
- The commissioning of protection equipment by Transnet Freight Rail will in no way absolve the Contractor from any of his responsibilities during the guarantee period. It is the Contractor's responsibility to satisfy him or herself that the commissioning of the protection equipment has been carried out in a satisfactory manner, and in no way compromises the proper operation of the equipment supplied in terms of the contract.
- 5.5 The Contractor shall be present during the testing and setting of the protection to rectify any faults found.

6.0 GUARANTEE AND DEFECTS

- 6.1 The Contractor shall guarantee the satisfactory operation of the complete electrical installation supplied and erected by him and accept liability for maker's defects that may appear in design, materials and workmanship.
- 6.2 The Contractor shall be issued with a completion certificate with the list of all defects to be repaired within 14 working days after commissioning.
- 6.3 The guarantee period for these substations shall expire after:
 - A period of 12 months commencing on the date of completion of the contract / sub-order or the date the substation is handed over to Transnet Freight Rail whichever is the earliest.
- Any defects that may become apparent during the guarantee period shall be rectified to the satisfaction of Transnet Freight Rail, and to the account of the Contractor.
- The Contractor shall undertake work on the rectification of any defects that may arise during the guarantee period within 7-days of his being notified by Transnet Freight Rail of such defects.



- 6.6 Should the Contractor fail to comply with the requirements stipulated above, Transnet Freight Rail shall be entitled to undertake the necessary repair work or effect replacement of defective apparatus or materials, and the Contractor shall reimburse Transnet Freight Rail the total cost of such repair or replacements, including the labour costs incurred in replacing defective material.
- Any specific type of fault occurring three times within the guarantee period and which cannot be proven to be due to other faulty equipment not forming part of this contract e.g., faulty locomotive or overhead track equipment, etc., shall automatically be deemed an inherent defect. Such inherent defect shall be fully rectified to the satisfaction of the Project Manager or Supervisor and at the cost of the Contractor.
- 6.8 If urgent repairs have to be carried out by Transnet Freight Rail staff to maintain supply during the guarantee period, the Contractor shall inspect such repairs to ensure that the guarantee period is not affected and should they be covered by the guarantee, reimburse Transnet Freight Rail the cost of material and labour.

00000



Contract Data

The Contractor's Offer

The Contractor is:		
Name :		
Address:		
Telephone:	Fax No	
E-mail:		
The percentage for overheads	s and profit added to the Defined Cost for people is	%.
The percentage for overheads	s and profit added to other Defined Cost is	····%.
The Contractor offers to provio	de the Works in accordance with the conditions of coe with the conditions of contract.	contract for an amount
The offered total of the Prices (Enter th	is R ne total of the prices in numbers from the price list, i	inclusive of VAT)
State amount in words (Incl. of	f VAT):	
Signed on behalf of the Con	tractor:	
Name:		
Position:		
Signature:	Date	
The Employer's Acc	septance	
The Employer accepts the C	ontractor's Offer to Provide the Works	
Signed on behalf of the Emp	loyer	
Name:		
Position:		
Signature:	Date	

Part C2: Pricing Data

Contract
Agreement and Contract Data
TRANSNET





Pricing Data Price Instructions

2.0 PRICING INSTRUCTIONS

- 1. The agreement is based on the NEC Engineering and Construction Short Contract 3. The contract specific variables are as stated in the contract data. Only the headings and clause numbers for which allowance must be made in the Price list are recited.
- 2. Preliminary and General Requirements are based on part 1 of SANS 1921, 'Construction and Management Requirements for Works Contracts'. The additions, deletions and alterations to SANS 1921 as well as the contract specific variables are as stated in the contract data. Only the headings and clause numbers for which allowance must be made in the Price list are recited.
- It will be assumed that prices included in the Price list are based on Acts, Ordinances, Regulations, By-laws, International Standards and National Standards that were published 28 days before the closing date for tenders.
- 4. Reference to any particular trademark, name, patent, design, type, specific origin or producer is purely to establish a standard for requirements. Products or articles of an equivalent standard may be substituted.
- 5. The Price list is not intended for the ordering of materials. Any ordering of materials, based only on the Price list, is at the Contractor's risk.
- 6. The amount of the Preliminaries to be included in each monthly payment certificate shall be assessed as an amount prorated to the value of the work duly executed in the same ratio as the preliminaries bears to the total of prices excluding any contingency sum, the amount of the Preliminaries and any amount in respect of contract price adjustment provided for in the contract.
- 7. The amount or items of the Preliminaries shall be adjusted to take account of the theoretical financial effect which changes in time or value (or both) have on this section. Such adjustments shall be based on adjustments in the following categories as recorded in the Price list:
 - a) An amount which is not to be varied, namely Fixed (F).
 - b) An amount which is to be varied in proportion to the contract value, namely Value Related (V).
 - c) An amount which is to be varied in proportion to the contract period as compared to the initial construction period, excluding revisions to the construction period for which no adjustment the Contractor is entitled to in terms of the contract, namely Time Related (T).
- 8. The following abbreviations are used in the Price list:

Hr = Hour Ea = Each Quant = Quantity

The prices and rates in these Price list are fully inclusive prices for the work described under the items. Such prices and rates cover all costs and expenses that may be required in and for the execution of the work described in accordance with the provisions of the scope of work and shall cover liabilities and obligations set forth or implied in the Contract data, as well as profit.



- Where the scope of work requires detailed drawings and designs or other information to be provided, all costs associated therewith are deemed to have been provided for and included in the unit rates and sum amount tendered for such items.
- 11 Where no quantity has been provided against an item in the Price list, the Contractor shall use their discretion and provide the quantity.
- The quantities set out in these Price list are approximate and do not necessarily represent the actual amount of work to be done. The quantities of work accepted and certified for payment will be used for determining payments due and not the quantities given in these Price list.
- The short descriptions of the items of payment given in these Price list are only for purposes of identifying the items. More details regarding the extent of the work entailed under each item appear in the Scope of Work.
- 14 Contractor shall ensure that provision (financial as well as time) for excavations in a range of soil types is made for in their tenders.
- For each item in the Price list, including Preliminaries, the Contractor shall provide in the appropriate column the portion of the tendered sum (inclusive of labour and material) which has been sourced locally (Republic of South Africa).
- The Contractor shall also arrange forward cover within two weeks after contract award on all imported items.
- 17 The Contractor shall provide information related to imported content, i.e. equipment to be imported, value and applicable exchange rates. This information shall be provided as an Annexure to the Price list.
- 18 The total in the Price list shall be exclusive of VAT

00000

Price					
Item	Description	Unit	Qty	Rate	Price
	Turfgrond 25KV Traction Substation				
Α	Main Transformer				
1	Flush and clean transformer	sum	1		
2	Re-gasket top cover, primary, secondary and tertiary bushings	sum	1		
3	Re-gasket main transformer tap-switch, inspection covers and Buccholz relay	sum	1		
4	Re-gasket and repair temperature probe pocket	sum	1		
5	Supply & install temperature gauges(if necessary)	еа	2		Rate Only
6	Supply & install breather complete with silica gel crystals	sum	1		. 10
7	Re-gasket radiator fins	sum	1	-	
8	Supply and install 88/25kv bushings	ea	4		
9	Supply and install Buccholz relay complete	ea	1	N	
10	Supply and install flexible leads	sum	1 (Rate Only
11	Re-gasket conservator tank	ea	1		200 C.
12	Replace conservator sight glass	ea	1		
13	Re-gasket conservator & main tank pipe	sum	1		
14	Re-gasket breather pipe	sum	1		
15	Oil purification and oil sampling	sum	1		
16	Clean, treat , paint main transformer tank and radiators grey and conservator tank white	sum	1		
17	Clean and paint concrete plinth around the transformer with red paint.	sum	1		
A2	Plinth , surface area & commission				
18	Soil & Stones oil treatment and level surface area	sum	1		
19	Ps & G's	sum	1		
20	Commissioning	sum	1		
i	Total Price for Turfgror	nd =	R		
îi	10% Continger	1су =	R		
iii	Total Excl. VAT =				
iv	VAT @ 1	4% =	R		
v	Gross Total (Incl. V	AT)=	R		

				400	00
	act Data				
Price	List				
Item	Description	Unit	Qty	Rate	Price
	Rant 3kV DC Substation				
В	Main Transformer				
1	Flush and clean transformer	sum	1		
2	Re-gasket top cover, primary, secondary and tertiary bushings	sum	1		
3	Re-gasket main transformer tap-switch, inspection covers and Buccholz relay	sum	1		
4	Re-gasket and repair temperature probe pocket	sum	1		45
5	Supply & install temperature gauges	ea	2		Rate Only
6	Supply & install breather complete with silica gel crystals	sum	1		
7	Supply and install 88/25kv bushings	ea	4		
8	Supply and install Buccholz relay complete	ea	1 (
9	Re-gasket radiator fins	sum	1		
10	Supply and install flexible leads	sum	.1		Rate Only
11	Re-gasket conservator tank	ea	1		
12	Replace conservator sight glass	ea	1		
13	Re-gasket conservator & main tank pipe	sum	1		
14	Re-gasket breather pipe	sum	1		
15	Oil purification and oil sampling	sum	1		
16	Clean, treat , paint main transformer tank and radiators grey and conservator tank white	sum	1		
17	Clean and paint concrete plinth around the transformer with red paint.	sum	1		
B1	Plinth, surface area & commission				
18	Soil & Stones oil treatment and level surface area	sum	1		

		1	11	ll.	1 4
15	Oil purification and oil sampling	sum	1		
16	Clean, treat , paint main transformer tank and radiators grey and conservator tank white		1		
17	Clean and paint concrete plinth around the transformer with red paint.	sum	1		
B1	Plinth, surface area & commission				
18 🔥	Soil & Stones oil treatment and level surface area	sum	1		
19	Ps & G's	sum	1		
20	Commissioning	sum	1		
i	Total Price for Rant =				
ĭĭ	Contingencies				
iii	Total Excl. VAT				
iv	VAT @14%				
٧	Total incl. VAT				
			0		Page 11 of 16

Part C3: Works Information

Contract Data
Works Information
TRANSNET



Part C3



Contract Data

Works Information

7.0 Description of work

The Contractor shall perform the following:

7.1 Turfgrond 25 kV AC Substation

Main Transformer

- 7.1.1 Re-gasket main transformer completely.
- 7.1.2 Remove, store, purify, vacuum and test the oil as specified in Transnet Freight Rail's specification CEE. 0229.95.
- 7.1.3 Top up transformer with virgin oil which complies with the requirements specified in SABS 555. 1995;
- 7.1.4 Remove old paint, Paint and treat corrosion in accordance with the practice recommended in SABS 064. 1979 and as specified in Transnet Freight Rail's specification CEE.0045.90. Paint colours are as follows: -
 - transformers grey;
 - conservator tank white, and
 - plinth red;
- 7.1.5 Clean and treat oil polluted ballast and plinth.

7.2 Rant 3kV DC Substation

Main Transformer

- 7.2.1 Re-gasket main transformer completely.
- 7.2.2 Remove, store, purify, vacuum and test the oil as specified in Transnet Freight Rail's specification CEE. 0229.95.
- 7.2.3 Top up transformer with virgin oil which complies with the requirements specified in SABS 555, 1995;
- 7.2.4 Paint and treat corrosion in accordance with the practice recommended in SABS 064.
 1979 and as specified in Transnet Freight Rail's specification CEE.0045.90. Paint colours are as follows: -
 - transformers grey;
 - conservator tank white, and
 - plinth red
- 7.2.5 Clean and treat oil polluted ballast and plinth.

7.3 QUALITY AND INSPECTION

7.3.1 The Contractor shall apply 14 days in advance for the date of energizing.



7.3.2 The Contractor shall be responsible to issue a compliance certificate in terms of SANS 0142 for each site before energizing of the equipment shall take place.

IN COPY ONLY



Contract Data

Works Information

-7 4	-	-	
7.4	Dra	win	gs

7.4.1 CEE-TBD-0007 – Earthing arrangement for traction substations.

7.5 Specifications

7.5.1 South African National Standards:

7.5.1.1	SANS 1091	National colour standard.
7.5.1.2	SANS 763 Hot	dip galvanised zinc coating.
7.5.1.3	SANS 121	Hot Dip Galvanised Coating for Fabricated iron or Steel
		Article.
7.5.1.4	SANS 0555.2007	Unused and reclaimed mineral insulating oil for
		transformer and switchgear.
7.5.1.5	SANS 8528	Reciprocating internal combustion engine driven
		alternating current generating set.
7.5.1.6	SANS 10064.2005	Code of Practice for the preparation of steel
		surfaces for coating.
7.5.1.7	BSS 171. 1987 Pov	ver Transformers.
7.5.1.8	SANS 10142	Wiring Code
7.6.1.9	SANS 60137	Insulated bushings for alternating voltages above 1kV.

7.5.2 Transnet Freight Rail:

- 7.5.2.1 CEE. 0229.95 Dry out and Regeneration of insulating oil and Reclaiming and de-sludging of transformers.
- 7.5.2.2 CEE.0045.2002/1 Painting of steel Components of Electrical equipment.
- 7.5.2.3 CEE.0224.2002 Drawings, catalogues, instruction manuals and spares list for electrical equipment supplied under contract.

NOTE: Any other specifications referenced in the above mentioned specification, will be for information purposes and may be provided on request.

- 7.6 Occupational Health and Safety Act No. 85 of 1993 (Available at depot for referral)
- 7.7 Constraints on how the Contractor Provides the Works
- 7.7.1 The constrains shall be as specified in the specifications of the particular equipment.
- 7.8 Requirements for the programme
- 7.8.1 Programme of work : To be submitted by successful Contractor
- 7.8.2 Format : Gantt chart
- 7.8.3 Information : How work is going to be executed and commissioned



7.8.4 Submission : 3 weeks after the award of contract

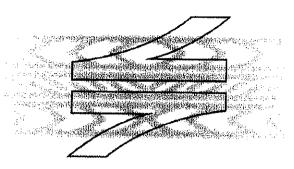
7.8.5 Site diary : Successful Contractor to supply in triplicate carbon copies

7.8.6 Site instruction book : Successful Contractor to supply in triplicate carbon copies

7.9 Services and other things provided by the Employer

7.9.1 Transnet Freight Rail shall inspect all equipment before dispatching the equipment to site.

- 7.9.2 Transnet Freight Rail shall have an electrician available for isolation and the erection of barriers to live electrical equipment and issuing of work permits.
- 7.9.3 Upon successful completion of the works to the satisfaction of Transnet Freight Rail, Transnet Freight Rail shall perform necessary protection tests and commission the equipment.
- 7.9.4 The Contractor shall make necessary arrangements for sanitation, water and electricity at these relevant sites during the installation of the equipments.
- 7.9.5 Transnet Freight Rail will arrange for the reconnecting of telecontrol equipment in the substation and no final energising shall take place without this.



SPOORNET

A division of Transnet limited

TECHNICAL RAILWAY ENGINEERING SPECIFICATION

PAINTING OF STEEL COMPONENTS OF ELECTRICAL EQUIPMENT

Circulation restricted to:

Technical: Maintenance (Infrastructure)

Technical: Maintenance

This document as a whole is protected by copyright. The information herein is the sole property of Transnet Ltd. It may not be used, disclosed or reproduced in part or in whole in any manner whatsoever, except with the written permission of and in a manner permitted by the proprietors.

INDEX

SECTION	CONTENTS	PAGE
1.0 2.0	SCOPE REFERENCES	3 3
3.0	METHOD OF TENDERING	3
4.0	SURFACE PREPARATION	3
5.0	PRODUCT APPLICATION	5 7
6.0 7.0	PAINT SYSTEMS COATINGS AND WORKMANSHIP	7
7.0	COATINGO AND WORKINAIGH	
	, O	
"PF		

1.0 SCOPE

This specification covers the surface preparation, paint systems and painting of steel components of electrical equipment.

2.0 REFERENCES AND GLOSSARY

The following standards and specifications are referred to herein:

2.1 South African Bureau of Standards: -

SABS 064 ·

Code of Practice for the Preparation of Steel Surfaces for Coating.

SABS 1091: National Colour Standards for Paint,

2.2 Trade names:

OptiDegreaser

OptiPrime^{Aqua}

Noxyde

2.3 Classification of level of surface degradation:

RE1 - 0.05% of surface rusted

RE2 - 0.5% of surface rusted

RE3 - 1.0% of surface rusted

RE4 - 3.0% of surface rusted

RE5 - 8.0% of surface rusted

3.0 METHOD OF TENDERING

3.1 Tenderers shall indicate clause by clause compliance or non-compliance with the specification. This shall take the form of a separate document listing all the specification clause numbers indicating the individual statement of compliance or non-compliance. Tenderers to elaborate on their response to a clause can use this document.

4.0 SURFACE PREPARATION

4.1 NON-GALVANISED STEELWORK

4.1.1 New Steelwork

SURFACE PREPARATION (Read: NOTES and SPECIAL INSTRUCTIONS)	PRODUCT REQUIREMENTS & APPLICATION (See Variations for Specific Environmental Conditions)
 Sandblast to a standard of Sa2 to remove mill scale and/or flash rust Remove dust with <u>clean</u> compressed air (Check air for oil contamination) 	Apply one thick coat of Noxyde to the entire structure with

4.1.2 Previously Coated Steelwork

4.1.2.1 COATING START FAILING TO A LEVEL OF RE 2

>	Test for adhesion (refer to supplier)	Þ	Apply a stripe coat to edges, bolts, nuts and rivets and fill
≻	Degrease thoroughly with OptiDegreaser	l	crevices.
≻	Hydro Blast complete substrate using a rotating nozzle and	۶	Apply one coat of Noxyde to entire substrate in a
L.,	minimum 250 bar at the nozzle		contrasting color

4.1.2.2 COATING FAILURE AND RUSTING TO A LEVEL OF RE 4

A	Remove all visible traces of rust by mechanical means ST2 (chip/grind/sand) OR shotblasting /spotblasting) Degrease thoroughly with OptiDegreaser		Apply a thick coat of Noxyde to the de-rusted areas edges, bolts, nuts and rivets and fill crevices	
À	Hydro Blast complete substrate using a rotating nozzle and minimum 250 bar at the nozzle.	>	Apply one coat of Noxyde at a consumption rate of minimum 400g/m ² to the entire substrate using a contrasting color.	

4.1.2.3 BITUMEN COATED

1	Remove all visible rust and loosely adhering bitumen	```	.Apply a thick coat of Noxyde to the de-rusted areas, edges,
	coating by means of chipping and scraping (\$T2)		bolts, nuts and rivets and fill crevices
≯	Degrease thoroughly with OptiDegreaser	➣	Apply two coats of Noxyde at a consumption rate of
≪	Hydro Blast complete substrate using a rotating nozzle and	ļ	minimum 400g/m² per coat to the complete substrate using
1	minimum 250 bar at the nozzle.		contrasting colors
1	····	Щ	

4.1.2.4 BADLY RUSTED STEEL WITH PITTING & CRUST FORMATION TO RE 5

1.Degrease thoroughly with OptiDegreaser 2.Hydro Blast complete substrate using a spinner tip minimum 250 bar at the nozzle Shotblast/sandblast complete substrate giving partial attention to botts nuts rivets and crevices. Sa2 4.Dedust	1	Apply a first thick coat of Noxyde to the entire substrate Apply a stripe coat to edges, boits, nuts and rivets and fill crevices using a contrasting color Apply a final coat of Noxyde at a consumption rate of minimum 400g/m ²
---	---	---

4.2 GALVANISED STEELWORK

4.2.1 NEW AND WEATHERED GALVANISING WITH A SMOOTH GLOSSY FINISH

 Degrease thoroughly with OptiDegreaser Rinse down with copious quantities of potable water 	A A A	Apply one thin coat of OptiPrime ^{Aqua} (100 micron wet/35 micron dry) Apply a stripe coat of Noxyde to edges, bolts, nuts and rivets and filli crevices Apply two coats of Noxyde at a consumption rate of minimum 400g/m ² per coat to the complete substrate using contrasting colors
---	-------	--

4.2.2 WEATHERED GALVANISING

4.2.2.1 White rust (zinc oxide) .

A	Degrease thoroughly using OptiDegreaser — ensure that all traces of "white rust" are removed Rinse down with copious quantities of potable water	A A	Apply one thin coat Noxyde Apply a stripe coat of Noxyde to edges, bolts, nuts and rivets and fill crevices Apply a final coat of Noxyde at a consumption rate of minimum 400g/m² per coat to the complete substrate using a contrasting color	
l				

4.2.2.2 Combination of red rust (iron oxide) and white rust (zinc oxide)

>	Remove all traces of red rust	×	Apply a thick coat of Noxyde to the de-rusted areas, edges, boits,
12	Degrease thoroughly using OptiDegreaser -		nuts and rivets and fill crevices
A	ensure that all traces of "white rust" are removed Rinse down with copious quantities of potable water		Apply a final coat of Noxyde at a consumption rate of minimum 400g/m ² per coat to the complete substrate using a contrasting color

	NOTES and SPECIAL INSTRUCTIONS:	
1 Sand or Grit-blasting 2 Always use clean, non-recycled grit 3 Always use fine or extra fine grit 4 Always use oil free air 5 Always use a moisture trap 7 Dedust	b) Dilute according to instructions – see data sheet c) Always follow up with hydro-blasting to remove all chemical residues	pressure of minimum 250 bar at the

5. PRODUCT APPLICATION

5.1 METHOD OF APPLICATION

OptiPrime ^{Aqua}	Noxyde
Temperature-Min 5 °C Relative humidity-Max 80% R.H. > Apply by brush, lacquer roller or airless spray using a no. 11 nozzle > Apply one thin coat only - 100 micron wet = 35 micron dry (DFT) > Small parts can be dipped - dilute with 10% water for dipping	> For alriess spray applications refer to "Tips for alriess spraying of Noxyde"

5.2DRYING TIME AND OVERCOAT PERIODS

➤ Wash down with clean potable water (100 bar) befor over coating to remove dust or any other form of intermediate contamination		Drying time is dependent on ambient conditions and can vary from a few minutes (in dry windy conditions) to a few hours (in humid shaded conditions) Overcoat as soon as possible to avoid contamination of previous coat Wash down with clean potable water (100 - 150 bar) before over coating if danger of contamination exists or if left more than 4 hours before over coating
--	--	---

5.3 CURING TIME

n/a	> 7 - 14 days to "full cure". During this period the product is
	prone to mechanical damage - the longer time it is allowed
	to cure, the tougher it becomes

5.4 DRY FILM THICKNESS (DFT) READINGS

35 micron	 Severe coastal & marine environments (in the spray zone) TWO stripe coats & overall minimum DFT of 400 micron
	 Normal coastal environment (1.5 km from the coast line) - a single stripe coat & overall minimum DFT of 400 micron
	Non coastal high rainfall areas, in the Immediate vaccinate of rivers, dams, lakes, etc., and in industrial areas with high levels of chemical pollution - a single stripe coat & overall minimum DFT of 400 micron
	Dry non aggressive environments - a single stripe coat & overall minimum DFT of 250 micron NOTE: DFT readings can only be taken after 72 hours

- 5.5 Notwithstanding the above requirements, all surfaces shall be cleaned according to the appropriate method described in SABS 064 for the particular surface to be cleaned, the contamination to be removed and the primer to be applied.
- 5.6 Blast cleaning of components shall be in accordance with clause 4.3 of SABS 064 to a degree of cleanliness of at least Sa 2 for inland exposure components and Sa 2 ½ for coastal exposure components. See Table 1 of SABS 064 for the appropriate profile.
- 5.7 Sheet metal that cannot be blast cleaned shall be cleaned by pickling according to clause 4.6 of SABS 064.
- 5.8 Components that will be powder coated shall be cleaned and prepared by the surface conversion process according to clause 5 of SABS 064 to a medium weight classification of table 2 of that specification.
- 5.9 Oil and accumulated dirt on steel components where no rusting is present shall be removed according to clause 3 of SABS 064.

6.0 PAINT SYSTEM

A choice of two systems is available to suit the contractors equipment.

6.1Noxyde paint system

1st coat: OptiPrime^{Aqua}

Wet film thickness: 100 micrometers. Dry film thickness: 35 micrometers.

2nd coat: Noxyde Topcoat

Dry film thickness: 165 micrometers @ 400g/m².

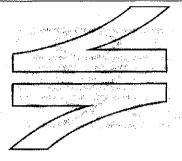
- 6.1.1 Paint application:
- 6.1.1.1 The primer and paint is normally applied by brush at supply viscosity (no reducer required).
- 6.1.1.2 The practical spreading rate of the primer and paint is a function of the ambient temperature, wind velocity and the application technique, but will generally fall in the range of 400g/m² in low to mild corrosive areas, and 500g/m² in severely corrosive areas.
- 6.1.1.3 Once the applied coat of primer/paint is touch dry, the next coat of paint may be applied.
- 6.1.1.4 If painted steelwork is to be bolted onto structures, it is imperative that the paint has been allowed to hard dry before the steelwork is bolted onto structures. This is to prevent the soft paint being damaged when tightening the bolts securing the steelwork to the structures.
- 6.2 Powder Coating System.

The powder-coating process shall be in accordance with SABS 1274 type 4: Corrosion-resistant coatings for interior use and using the thermosetting type high gloss coatings.

7.0 COATINGS AND WORKMANSHIP

- 7.1 All specified coatings shall be applied according to the relevant specification and the manufacturer's instructions shall be followed.
- 7.2 Coatings shall not be applied under conditions that may be detrimental to the effectiveness of the coating or the appearance of the painted surface.
- 7.3 When examined visually, the finished products shall have a uniform appearance and shall show no sign of damage. Damaged areas shall be repaired coat for coat to obtain the desired finish.

TENDERER'S SIGNATURE
TENDERER'S SIGNATURE



SPOORNET

A division of Transnet limited

TECHNICAL CONFIGURATION MANAGEMENT

SPECIFICATION

DRAWINGS, CATALOGUES, INSTRUCTION MANUALS AND SPARES LISTS FOR ELECTRICAL EQUIPMENT SUPPLIED UNDER CONTRACT

Circulation restricted to:

Technical

© This document as a whole is protected by copyright. The information herein is the sole property of Transnet Ltd. It may not be used, disclosed or reproduced in part or in whole in any manner whatsoever, except with the written permission of and in a manner permitted by the proprietors.

INDEX

SECTION	CONTENTS	PAGE NO
1.0	SCOPE	3
2.0	DEFINITIONS	3
3.0	STANDARDS AND SPECIFICATIONS	3
4.0	APPENDIX	3.
5.0	METHOD OF TENDERING	3
6.0	LANGUAGE AND UNITS OF MEASURE	4
7.0	DRAWINGS	4
8.0	INFORMATION REQUIRED ON DRAWINGS	5
9.0	CERTIFICATION OF DRAWINGS	8
10.0	CHANGES TO DRAWINGS	8
11.0	SUBMISSION OF TENDER DRAWINGS	8
12.0	DRAWINGS TO BE SUPPLIED BY SUCCESSFUL TENDERER	8
13.0	CATALOGUES	9
14.0	INSTRUCTION MANUALS	10
15.0	COMBINED DOCUMENT	11
16.0	SPARES LISTS	11
17.0	PACKING OF DRAWINGS, CATALOGUES, INSTRUCTION MANUALS AND SPARES LISTS	11
18.0	SUBSTITUTION	11

1.0 SCOPE

This specification covers Spoornet's requirements for drawings, catalogues, and instruction manuals and spares lists of electrical equipment supplied under contract.

2.0 DEFINITIONS

- 2.1 "Design drawings for approval" defines those drawings, which have to be submitted to Spoornet for approval prior to manufacture of equipment.
- 2.2 "Installation drawings" defines those drawings, which are required for the installation of the equipment.
- 2.3 "As Built drawings" defines those drawings, which reflect all the various approved designs, layouts, etc., of the actual final accepted state of the equipment.

3.0 STANDARDS AND SPECIFICATIONS

3.1 The following standards and specifications are referred to:

CEE.0012: Method of Tendering

SABS 0111: Engineering Drawings.

BS 308: Engineering Drawing Practice.

NRS 002; Graphical Symbols for Electrical Diagrams.

IEC 617: Graphical Symbols for Diagrams.

ASHRAE: American Society of Heating Refrigeration Air-conditioning Engineers Standard.

3.1.1 The following Spoornet standard (Electrical) symbol drawings are listed for reference:

CEE-PA-19: Symbols for Electrical Installations.

CEE-PA-42: Symbols for Distribution and Transmission Layout.

CEE-PA-101: Symbols for Air-conditioning installations.

CEE-TA-62: Standard Electrification Symbols.

3.2 Tenderers and contractors shall ensure that they work to the latest issues and amendments of the above standards and specifications.

4.0 APPENDIX

The following appendix forms an integral part of this specification:

Appendix 1:SCHEDULE OF REQUIREMENTS

This appendix calls for specific requirements applicable to the contract.

5.0 METHOD OF TENDERING

5.1 Tendering shall be in accordance with Spoornet (Electrical) specification CEE.0012.

- Tenderers shall indicate clause by clause compliance or non-compliance with the specification. This shall take the form of a separate document listing all the specification clause numbers indicating the individual statement of compliance or non-compliance.
- 5.3 The Schedule of Requirements, Quantities and Prices, Appendix 1 to this specification shall be fully completed by Tenderers. Failure to submit a fully completed sheet may preclude a tender from further consideration.

6.0 LANGUAGE AND UNITS OF MEASURE

Drawings and documents shall be prepared in English and the ISO unit of measure. Other offers will be considered on merit.

7.0 DRAWINGS

- 7.1 Drawings shall be generated in either Microstation or any CAD format, which can be read by Microstation, but offers on other media will be considered on merit.
- 7.2 Drawings shall be prepared in such a manner that they fully comply with the requirements of SABS 0111 and/or BS 308.
- 7.3 Symbols, with their explanations used on the drawings but not covered by the NRS 002, IEC 617, ASHRAE or Spoornet's symbol drawings shall be furnished i.e. then included on the drawing or supplied on a separate symbol list which is to be cross referenced to the drawing.
- 7.4 Where the publications referred to in clause 3.1 are at variance, the practice detailed in SABS 0111 shall take preference.
- 7.5 Drawings shall be prepared for ISO; "A" series size sheets and shall not be greater than A1 size except as detailed below.
- 7.5.1 Where under exceptional circumstances the nature of the work is such that a size A1 is impractical, then the AO size may be used.
- 7.5.2 Long drawings, where necessary for wiring/circuit diagrams, cable run diagrams, track layouts, etc., shall be prepared with widths equal to the widths of the "A" series sheets as required, but preferably not exceeding the length of an A0 sheet.
- 7.6 All interrelated drawings shall be clearly and adequately cross-referenced.
- 7.7 The Contractor hereby grants to Transnet a non-exclusive licence, in accordance with the provisions of section 22 of the Copyright Act, 1978;
- 7.7.1 to copy any plan, diagram, drawing, specification, bill of quantities, design calculation or other similar document made by the Contractor, other than under the direction or control of Transnet, in connection with the extent of work:
- 7.7.2 to make free and unrestricted use thereof for its own purposes;
- 7.7.3 to provide copies thereof to consultants to Transnet to be used by them for the purpose of such consultations and consulting services and-
- 7.7.4 to provide other parties with copies thereof for the purpose of tenders invited by Transnet.

7.7.5	Such non-exclusive licence shall apply <i>mutatis mutandis</i> to any plan, diagram, drawing, specification, bill and/or schedule of quantities, design calculation or other similar document made, other than under the direction or control of Transnet, by any principal or subcontractor of the Contractor. The provisions of this clause shall not apply to documents made, in the case of plant or equipment to be supplied, for the manufacturing process of such equipment, but only to the equipment supplied itself.
7.7.6	Transnet shall make no separate or extra payment in respect of any non-exclusive licence granted in terms hereof.
8.0	INFORMATION REQUIRED ON DRAWINGS
8.1	A title block shall be provided in the lower right hand corner of each drawing, indicating:
8.1.1	Descriptive title.
8.1.2	Contractor's drawing number.
8.1.3	Space for Spoornet's drawing number (as requested in clause 7.7).
8.1.4	Place of installation.
8.1.5	Contract / Order number.
8.1.6	Contractor's name.
8.1.7	Signature or name of approving officer (as requested in clause 8.0).
8.1.8	Approval date.
8.1.9	Issue number.
8.1.10	Projection symbol for multi-view drawings, if required.
8.2	Successful Tenderers can obtain a copy of Spoornet's standard title block (Microstation or DXF formats) free of charge by contacting the Documentation Management section.
8.3	On wiring and circuit diagrams, the following shall be specified:
8.3.1	Cable and wire sizes.
8.3.2	Values of resistance.
8.3.3	Breaking capacity of switches.
8.3.4	Ratings of equipment.
8.4	On each assembly or sub-assembly drawing, the following shall be given:
8.4.1	Description of item.
8.4.2	Quantity required for assembly depicted.
8.4.3	Material manufactured from.
8.4.4	The classification of the material according to the relevant SABS specification or other specifications referred to herein.

8.4.5	The class or process of finish and/or coating.
8.4.6	Where special parts are specified, the name of the manufacturer, the size, capacity and the name or catalogue number of each part shall be furnished.
8.4.7	The mass of finished item depicted on the drawing.
8.4.8	Dimensions from a proper reference surface.
8.4.9	Dimension tolerances.
8.5	On electrification drawings, the following shall be specified:
8.5.1	Kilometre distances.
8.5.1.1	Kilometre distances of all new and existing masts measured from the preceding kilometre post.
8.5.2	Civil
8.5.2.1	The following civil information shall be shown:
8.5.2.1.1	Bridges.
8.5.2.1.2	Tunnels.
8.5.2.1.3	Pipes.
8.5.2.1.4	Culverts.
8.5.2.1.5	Subways.
8.5.2.1.6	Manholes.
8.5.2.1.7	Off track platforms.
8.5.2.1.8	Water-furrows along track.
8.5.2.1.9	Service roads that may influence electrification.
8.5.2.1.10	Level crossings.
8.5.2.1.11	Alf banks and cuttings.
8.5.2.1.12	Retaining walls.
8.5.2.1.13	Gradient markers and gradients.
8.5.2.1.14	Boundary fences (where relevant).
8.5.2.1.15	The beginning and ending of transition and circular curves and the radius.
8.5.2.3	On all station plans the beginning and ending of the platforms to be indicated, as well as all buildings and structures on the platform which may effect electrification. All secondary platforms/structures/obstacles, which may effect electrification, must also be shown.
8.5.2.4	All points with stock rail joints, intersection of centre lines and all ends of point positions to be shown, as well as the type of point, e.g. 1:9 LH (left hand.

8.5.3	Electrical
8,5.3.1	The following electrical information shall be shown:
8.5.3.1.1	New and existing masts and structures with appropriate sizes.
8.5.3.1.2	Span lengths.
8.5.3.1.3	Tension lengths.
8.5.3.1.4	Mast to track centres.
8.5.3.1.5	Tension type (spring or weight).
8.5.3.1.6	Transmission lines, Transnet and Eskom (Showing crossing heights above rail level).
8.5.3.1.7	Telkom lines.
8.5.3.1.8	Height gauges.
8.5.3.1.9	Power and Lighting kiosks.
8.5.3.1.10	Electrical cables nearer than 3,2m from track centre, as well as cables crossing the track.
8.5.3.2	Wire profiles showing clearances/wire heights for all transmission and telecommunication lines that cross the tracks shall be shown on the drawing at the point of crossing, in either tabular or graphic format.
8.5.3.3	Wire profile for all bridges and tunnels shall be shown on separate drawings.
8.5.3.4	Important information that shall be noted are:
8.5.3.4.1	Basic span.
8.5.3.4.2	Ruling contact wire height.
8.5.3.4.3	Reference to bonding drawings.
8.5.3.4.4	Wire sizes.
8.5.3.4.5	Types of structures and foundations.
8.5.3.4.6	Tables for traction and transmission line (Showing wire heights).
8.5.3.4.7	Dropper chart.
8.5.3.4.8	Overlaps.
8.5.3.4.9	Jumpers.
8.5.3.4.10	Staggering.
8.5.3.4.11	References to switching diagram drawings.
8.5.3.4.12	Any other relevant information.
8.5.4	Signal.
8.5.4.1	The following signal information shall be shown:

- 8.5.4.1.1 Signal gantries (showing direction of aim).
- 8.5.4.1.2 Independent signals (showing direction of aim).
- 8.5.4.1.3 Signal kiosks.
- 8.5.4.1.4 Telephones.
- 8.5.4.1.5 Signal relay rooms.
- 8.5.4.1.6 Radio repeater rooms.
- 8.5.4.1.7 Signal cables nearer than 3,2m from track centre, as well as cables crossing the track.
- 8.5.5 Electrification information must be clearly indicated on drawings (see also drg no CEE-TA-62 for Standard Electrification Symbols).
- 8.7 The successful tenderer shall obtain Spoornet's drawing numbers from the Documentation Management section of Spoornet well in advance in writing, wherein details of all relevant drawings, i.e. titles and makers numbers are quoted. Against this information Spoornet will allocate its own numbers for inclusion by the Contractor on the original drawings.

9.0 CERTIFICATION OF DRAWINGS

The contractor against a date to certify that the drawing has been checked and is correct in all respects shall approve each drawing. This also includes changes.

10.0 CHANGES TO DRAWINGS

Any drawing returned to the Contractor for changes shall be re-submitted to Spoornet within 21 days with the appropriate changes endorsed thereon.

11.0 SUBMISSION OF TENDER DRAWINGS

The Tenderer shall submit drawings of all major items of equipment with the tender. The drawings shall be sufficiently detailed (e.g. safety factors) to enable suitability of the design to be judged and to enable Spoornet to prepare a reasonably accurate estimate of the cost of maintenance.

12.0 DRAWINGS TO BE SUPPLIED BY SUCCESSFUL TENDERER

- Two prints of each design drawing for approval to be submitted prior to commencement of work or manufacture of any equipment to Spoornet. This includes drawings of general layouts, cable routes, schematic diagrams, foundations, equipment etc.
- Two prints of each installation and/or erection drawing to be submitted to Spoornet. This includes drawings of modular steel buildings, structures etc. and shall be delivered at the same time the delivery of the equipment commences.
- The successful tenderer shall supply one complete set of approved (signed) "As Built" working drawings as well as the electronic files thereof. Drawings shall be fully dimensioned, fully detailed, clear and neat. The set shall comprise all electrical and mechanical drawings considered necessary by Spoornet and shall include drawings of all renewable parts or items. "As Built" drawings of all enclosures, structures and foundations shall also be supplied.

12.4 All relevant "As Built" drawings required shall be delivered to Spoornet within 90 days of completion of the installation and delivery of equipment. 12.5 Until all relevant drawings called for in the contract are delivered, the contract will be considered incomplete. 13.0 **CATALOGUES** Tenderers shall submit a separate quotation for the supply of the itemised part catalogues 13.1 when specified in the Schedule of Requirements. The size shall be A4 (297 mm x 210 mm). Consideration shall be given on merit of the supply of these catalogues electronically (PDF format). The information contained in the catalogues shall be classified into convenient sectors 13.2 and be indexed. Thumb tabs shall be provided for quick reference to sections. All apparatus shall be illustrated by means of photographs or detailed sketches on which both the parts and the catalogue numbers of the parts are clearly shown. Catalogues shall have exploded views of components for clarity where needed. 13.3 The following information shall be given in tabular form: 13.3.1 Designation of apparatus or item of equipment. 13.3.2 Description of part including information such as dimensions, sizes, resistance values, stranding, material, current ratings, etc. 13.3.3 Catalogue number. 13.3.4 Manufacturer's name. 13.3.5 "As Built" drawing and item number where applicable. 13.3.6 Quantity of parts required for each piece of apparatus. 13.3.7 Illustrating photographs or sketch number. Nato registration where applicable. 13.3.8 13.4 In a suitable section of the catalogue the following information shall be given: Index to "As Built" Drawings. 13.4.1 "As Built" drawing number. 13.4.1.1 Heading. 13.4.1.2 13.4.1.3 Parts shown on drawing. 13.4.2 Index to catalogue numbers. 13.4.2.1 Catalogue numbers in numerical order. 13.4.2.2 Catalogue volume number, where applicable. 13,4.2.3 Section in which part is listed. 13.4.2.4 Page number.

- 13.4.3 Special tools.
- 13.4.3.1 Designation and description of special tools.
- 13.4.3.2 Catalogue number.
- Each volume shall be neatly bound in hard serviceable cover on which the contract numbers volume number and titles are printed. All the information in the catalogues shall be given in a clear legible manner. The catalogues shall include all items of equipment to be supplied by the successful tenderer.
- 13.6 Catalogues shall be delivered before date of completion of the contract.

14.0 INSTRUCTION MANUALS

- Tenderers shall submit a separate quotation for the supply of the number of copies of instruction manuals specified in the Schedule of Requirements. The size shall be A4 (297 mm x 210 mm). Consideration shall be given on merit of the supply of these catalogues electronically (PDF format).
- The successful tenderer shall submit draft instruction manuals for approval prior to final printing/compiling and delivery.
- The approved instruction manuals shall be delivered before commissioning the equipment. If this cannot be met, the successful tenderer shall furnish at least three copies of preliminary instruction manuals, suitable for the use of maintenance staff, until the final instruction manuals are to hand (which shall be before the date of completion of the contract).
- The construction, method of operation and purpose of all items of equipment shall be fully explained by means of descriptions and photographs, sketches, drawings or circuit diagrams showing all details.
- The information contained in the instruction manuals shall be classified into convenient sections and indexed. Where multiple models are produced each model shall be described in a separate section in such a manner that models not applicable can be omitted. Where possible the sections shall be subdivided as follows:
- 14.5.1 Installation and commissioning.
- 14.5.2 General description and method of operation.
- 14.5.3 Maintenance and inspection.
- 14.5.4 Overhaul and repair of equipment.
- 14.5.5 Technical and maintenance data.
- 14.5.6 Test procedure flow charts.
- 14.5.7 Fault finding and trouble shooting.
- The method of calibrating, setting or adjusting all equipment requiring such attention shall be described and where necessary illustrated. The necessary data shall be given in each case to enable the equipment to be checked by measurement if required.

- Full step-by-step instructions regarding the servicing and repair of the equipment shall be given together with all the necessary data such as dismantling and assembling procedures, working clearances, tolerances, limits, fits, maximum permissible wear, recommended lubricants, use of special tools, insulation and winding data, spring pressures and tensions, brush data, fuse data, etc. Recommended servicing/rework/replacement of parts frequencies shall also be included in the maintenance and inspection section of the instruction manual.
- Any delay in delivery of the complete supply of satisfactory instruction manuals/preliminary manuals as provided for in this clause, will subject the Contractors to a deduction from the contract sum, of a penalty as defined in the tender, counting from the specified delivery time until such time as the said manuals are delivered.

15.0 COMBINED DOCUMENTS

If desired the catalogues and instruction manuals specified in clauses 12.0 and 13.0 may be combined into single volumes. Tenderers shall state whether or not it is their intention to do so. In this case the delivery shall be as specified in clause 13.3, alternatively the conditions described in clause 13.8 applies.

16.0 SPARES LIST

- To enable Spoornet to catalogue and timeously acquire all spares required, the following information shall be submitted before commissioning of equipment:
- An itemised schedule of the spares (with reference to alternatives) which are recommended for normal maintenance purposes.
- 16.1.2 The quantity recommended to be held against each item on the spares list and where sets are supplied, the types and quantity per type to make up a set.
- 16.1.3 A full and complete ordering description and number of each individual spare with drawing number if relevant.
- Where the ordering description and number differs from that of the original manufacturer's catalogue, description and number, the original manufacturer's name, description, type and ordering number shall be listed as well as all other relevant data available.
- 16.1.5 The national stock number Nato number of each spare where the particular spare was imported from a Nato country and where a national stock number was allocated.
- Initially the spares list containing the above information will suffice, but this list shall not in any way replace or supersede the spare parts catalogue mentioned in clause 12.0.

17.0 PACKING OF DRAWINGS, CATALOGUES, INSTRUCTION MANUALS AND SPARES LISTS

All items shall be packed in such a way that they are received in good condition.

18.0 SUBSTITUTION

This specification replaces specification CEE.0224.94

TENDERER'S SIGNATURE:	
DATE:	
	•
FOR SPOORNET:	······································
GRADE:	_
	J '
	END
10	

Appendix 1

SCHEDULE OF REQUIREMENTS

				1
			OF	
		OR		
	N)		
OR SPOORNET:				

END

SPOORNET (INFRASTRUCTURE) (ELECTRICAL)

SPECIFICATION No. CEE. 0229.95

DRY-OUT AND REGENERATION OF INSULATING OIL AND RECLAIMING AND DE-SLUDGING OF TRANSFORMERS

This specification covers Spoornet's requirements for in situ dry-out and de-sludging of power transformers and reclaiming insulating oil by means of regeneration

INDEX

	SECTION	CONTENTS	PAGE NO
	1.0	SCOPE	3
	2.0	REFERENCE AND STANDARDS	3
	3.0	METHOD OF TENDERING	3
	4.0	APPENDICES	3
	5.0	TRANSFORMER DRY-OUT	4
	6.0	REGENERATION OF OIL	4
	7.0	DE-SLUDGING OF TRANSFORMERS	5
	8.0	REPLACEMENT OF LOST OIL	6
	9.0	TESTS ON OIL	6
	10.0	PRECAUTIONARY MEASURES	6
	11.0	INSPECTION	7
	12.0	GUARANTEE	7
Ų	Pr		

1.0 SCOPE

This specification covers Spoornet's requirements for the dry-out and de-sludging of power transformers and reclaiming of insulating oil by means of regeneration.

2.0 REFERENCE AND STANDARDS

The following publication is referred to herein.

South African Bureau of Standards

SABS 555: Mineral Insulating Oil for Transformers and Switch gear.

3.0 METHOD OF TENDERING

Tendering shall be in accordance with Spoornet (Infrastructure) (Electrical) specification CEE.0012.

Complies/Does not comply

Tendering prices shall be based on cost of the process that will achieve the results required as per clause 9.0 for each individual transformer described in Appendix 1,2 & 3.

Complies/Does not comply

Tenderer's shall quote separately for the replacement of lost oil if required, (per litre).

Complies/Does not comply

3.4 Spoornet reserves the right to inspect the Tenderer's facilities prior to awarding the contract in order to ensure that suitable equipment is available for the type of operation.

Complies/Does not comply

4.0 APPENDICES

The following appendices form an integral part of this specification:

Appendix 1: Schedule of transformers to be regenerated.

Appendix 2: Schedule of transformers to be de-sludged.

Appendix 3: Schedule of transformers to be dried-out.

Appendix 4: Moisture content of oil leaving transformer at which dry-out process must be terminated for various transformers temperatures.

- 5.0 TRANSFORMER DRY-OUT (DE-ENERGISED)
- Note: Any moisture present in the transformer will be partly in the oil and partly in the layers of solid insulation. Normally more than 95 percent of moisture in the transformer is trapped in the insulation and less than 5 percent in the oil. Removal of moisture from the solid insulation in situ is a slow process due to the slow rate of diffusion of moisture between insulation and oil. No quick dry-out processes (eg 48 hours) will thus be accepted, as this will dry-out the oil only and not the solid insulation.
- The dry-out plant shall include a vacuum type drier, or alternative dry-out method with suitable filter (see clause 6.2.1) to remove the solid particles and a suitable pump (see clause 6.2.2).

Complies/Does not comply

5.2.1 The hoses between the dry-out plant and the transformer shall have a built-in earth conductor to avoid static electricity to be charged to a high potential. The filter and tanks in the plant shall also be connected to earth.

Complies/Does not comply

5.2.2 The transformer tank shall not be subjected to a vacuum in excess of the maximum possible indication on the transformer name plate.

Complies/Does not comply

5.2.3 The oil temperature inside the transformer tank shall not exceed 90 degrees Celsius while the dry-out process is in progress.

Complies/Does not comply

5.3 The silica gel crystals in the transformer breather shall be replaced at the start of the dry-out process and the colour change shall be monitored during the process. New crystals shall be provided when more than 50 percent of the crystals are coloured pink.

Complies/Does not comply

- 5.4 ON LOAD DRY-OUT
- When using an on load dry-out plant the Contractor shall work in close conjunction with the Regional Engineer Electrical staff, who will lay down the requirements for safe operation of the plant.

Complies/Does not comply

- 6.0 REGENERATION OF OIL (Purification)
- In order to remove acidic and colloidal contaminants an activated clay or Fuller's earth process shall be used to achieve the results required as per clause 9.0.

Complies/Does not comply

6.1.1 The purification plant shall include provision for heating, automatic vacuum degasser, and shall be able to draw a vacuum in the transformer as well as circulate the oil in the transformer.

Complies/Does not comply

- In the event of reclaiming of oil only being required, the complete volume of oil in the transformer may be replaced with new or factory regenerated oil as alternative to clause 6.1. When pumping oil into electrical equipment, the following precautionary measures shall be taken:
- 6.2.1 A paper filter (0,5 micron) shall always be installed between the pump and the equipment.

Complies/Does not comply

6.2.2 Pumps shall not have metal-to-metal friction which can release conductive metal particles into the oil.

Complies/Does not comply

6.2.3 The Contractor shall ensure that no air is trapped in the transformer while new oil is being added to the transformer. The tenderer shall indicate what method will be used to prevent air being trapped.

Complies/Does not comply

- 7.0 DE-SLUDGING OF TRANSFORMERS
- 7.1 The transformer shall be de-sludged in situ, completely filled with oil in accordance with the following process:-

Complies/Does not comply

7.1.1 The oil shall be heated and maintained at a temperature of approximately 90 degrees Celsius in the transformer, where the sludge in the transformer will go from a solid to a solution, reentering the oil. A temperature of approximately 80 degrees Celsius should be reached in the core of the transformer and shall then be subjected to multiple passes of hot oil, for sufficient time to dissolve the sludge inside the transformer. The dissolved sludge is to be removed from the oil by passing the oil through an activated clay or Fuller's earth medium.

Complies/Does not comply

If required, and in agreement with Spoornet, the transformer may be kept on load to minimise the amount of external energy to obtain the laid down temperature of approximately 80 degrees Celsius in the core.

8.0 REPLACEMENT OF LOST OIL

On completion of the process the oil level in the conservator shall be at the original level prior to the commencement of the dry-out, reclaiming or the de-sludging processes.

Complies/Does not comply

9.0 TESTS ON OIL

9.1 The oil shall be tested by Spoornet immediately after completion of the process to confirm compliance with the requirements of SABS 555 for both reclaiming and de-sludging. The requirements for dielectric strength shall be 65kV.

Comply/Does not comply

During the filtration dry-out process the oil shall be tested by the contractor periodically and the process shall be stopped if the moisture content in the oil leaving the transformer core is in accordance with the moisture content values as stipulated in appendix 4.

Complies/Does not comply

9.2.1 Tests shall be carried out 2 weeks after termination of the dry-out process to ensure that the moisture content in the oil is still within the permissible limits (see Appendix 4).

Complies/Does not comply

10.0 PRECAUTIONARY MEASURES

If reclamation is done on the transformer oil in the main tank with positive head pressure, a non-return check valve shall be installed between the transformer and the outlet hose from the filtration plant, in order to prevent excessive spilling of oil in the event of failure of the outlet hose.

Complies/Does not comply

An automatic isolating valve must be coupled to the transformer valve on the inlet side of the plant which will be closed automatically, in the event of a plant malfunction or when the oil level in the tank drops due to an inlet hose failure.

Complies/Does not comply

- The following protection alarms must be provided on the dry-out plant if not attended full time:
- 10.2.1.1 Thermal motor failure.

Complies/ Does not comply

10.2.1.2 Pressure loss by using pressure switches.

Complies/ Does not comply

Specification No. CEE.0229.95

10.2.1.3	The plant must have a leak proof base, with an automatic detection device to shut off the plant.
	Complies/ Does not comply
10.2.2	The above alarms can be coupled via the Spoornet tellecontrol to give an alarm indication to Electrical Control.
10.2.3	Precautionary measures shall be taken to prevent environmental pollution.
	Complies/Does not comply
11.0	INSPECTION
11.1	Spoornet reserves the right to be present during any stage of the process and must be timeously advised of dates of recommencement of any process.
	Complies/Does not comply
12.0	GUARANTEE
12.1	The Contractor shall guarantee the transformer oil for a period of 12 months after the reclaiming and de-sludging process has been completed to comply with the requirements of clause 9.1, except for dielectric strength and water content.
	Complies/Does not comply
12.2	The moisture content of the transformer shall be guaranteed to comply with the requirements of clause 9.2.1.
	Complies/ Does not comply
12.3	Should the oil fail the tests as stated in clause 9.0, the Contractor shall repeat the process at his own cost.
0	Complies/Does not comply
TENDERER'S	SIGNATURE
DATE	•••••
CHIEF ENGI (ELECTRICA	NEER (INFRASTRUCTURE)

APPENDIX 1

PAGE 1 OF 1

SCHEDULE OF TRANSFORMERS TO BE REGENERATED

Identification / Location:	Identification / Location:			
1. Type of transformer:				
2. Volume of oil inside transformer: litres.				
Oil Properties	Before	After	After 12 Months	
 Acid content (mg KOH/g oil): Moisture content (ppm): 				
5. Dielectric strength (kV):				
6. Sludge content (< 0,02%):				
Identification / Location:				
1. Type of transformer:				
2. Volume of oil inside transform	mer:		litres.	
Oil Properties	Before	After	After 12 Months	
3. Acid content (mg KOH/g oil):				
4. Moisture content (ppm):				
5. Dielectric strength (kV):				
6. Sludge content (< 0,02%):		····		

CHIEF ENGINEER (INFRASTRUCTURE) (ELECTRICAL)

Specification No. CEE.0229.95

APPENDIX 2

PAGE 1 OF 1

SCHEDULE OF TRANSFORMERS TO BE DE-SLUDGED

Identification / Location:				
1. Type of transformer:				
2. Volume of oil inside transfor	mer:		litres.	
Oil Properties	Before	After	After 12 Months	
3. Acid content (mg KOH/g oil): 4. Moisture content (ppm):				
5. Dielectric strength (kV):				
6. Sludge content (> 0,02%):				
Identification / Location:				
1. Type of transformer:		V		
2. Volume of oil inside transformer:litres.				
Oil Properties	Before	After	After 12 Months	
3. Acid content (mg KOH/g oil)				
4. Moisture content (ppm):				
5. Dielectric strength (kV):				
6. Sludge content (> 0,02%):				

CHIEF ENGINEER (INFRASTRUCTURE) (ELECTRICAL)

Specification No. CEE.0229.95

APPENDIX 3

PAGE 1 OF 1

SCHEDULE OF TRANSFORMERS TO BE DRIED-OUT

Identification / Location:			
1. Type of transformer:			
2. Volume of oil inside transform	mer:		litres.
3. Maximum permissible tank vacu	um:		torr
Oil Properties	Before	After	After 2 Weeks
4. Moisture content (ppm):			
5. Transformer oil temp (deg C)			
5. Dielectric strength (kV):			
Identification / Location:			
l. Type of transformer:		V	
2. Volume of oil inside transform	mer:		litres.
3. Maximum permissible tank vacuu	ım:		torr
Oil Properties	Before	After	After 2 Weeks
4. Moisture content (ppm):			
5. Transformer oil temp (deg C)			
6. Dielectric strength (kV):			

CHIEF ENGINEER (INFRASTRUCTURE) (ELECTRICAL)

APPENDIX 4

PAGE 1 OF 1

MOISTURE CONTENT OF OIL LEAVING TRANSFORMER AT WHICH DRY-OUT PROCESS MUST BE TERMINATED FOR VARIOUS TRANSFORMER TEMPERATURES.

Oil Temperature Degrees Celsius	Moisture Content of Oil ppm (mg/kg)	Oil Temperature Degrees Celsius	Moisture Content of Oil ppm (mg/kg)
10	1,5	55	16,0
15	2,0	60	21,0
20	2,5	65	28,0
25	3,3	70	35,5
30	4,2	75	44,0
35	5,5	80	54,0
40	7,2	4	
45	9,3		
50	12,0		

Note 1: This table is based on moisture content of not more than 2,0 percent in the paper.

Note 2: The oil temperature shall be the top oil temperature of the transformer.

Note 3: For temperatures falling in between the numbers in the table, use the next lower value.

CHIEF ENGINEER (INFRASTRUCTURE) (ELECTRICAL)



MINIMUM **COMMUNAL** HEALTH REQUIREMENTS IN **AREAS OUTSIDE** THE JURISDICTION OF LOCAL Α **AUTHORITY TEMPORARY** : **FACILITIES** FOR **CONTRACTOR'S PERSONNEL**

1. CAMPS

- 1.1 Prior to the erection of any camp, the Contractor shall submit to the Employe's Deputy, for his approval, details of his proposals as to the site, water supply, sanitation, and size and type of buildings. Where the site is on private land, the Contractor shall submit the written approval for the use of the site of the relevant statutory authority and of the owner and occupier of the land (as applicable).
- 1.2 Camps must not be erected on land infested with field todent
- 1.3 Adequate drainage shall be provided to carry of storm and waste water.
- 1.4 Buildings shall be built to a neat and orderly pattern.
- 1.5 All buildings shall have smooth, hard, impervious floors, graded to provide effective drainage and to permit washing.
- 1.6 Camps shall be maintained by the Contractor at his own expense in a clean and tidy condition. The Contractor shall take such steps as the Employer's Deputy and landowner/occupier hay demand to prevent the creation of a nuisance.
- 1.7 When so instructed by the Employer's Deputy, the Contractor shall, at his own expense, erect stitable screens between the camp and any public road, thoroughfare or railway line.
- 1.8 After removal of a camp, the Contractor shall, at his own expense, restore the site to its original condition to the satisfaction of the Employer's Deputy and of the landowner and occupier where the site is on private land.

2. HOUSING

- 2.1 Every living room shall have cross ventilation, both constant and occasional. Where only one window is provided, it shall not be in the same wall as the door.
- 2.2 Dimensions of living rooms shall be sufficient to allow 3.5 square metres of floor area and 11 cubic metres of air space for each person over the age of 10 years. The floor area of any living room shall not be less than 7,8 square metres.

- 2.3 Flat-roofed quarters shall have a minimum roof height of 3 metres above floor level. For quarters with pitched roofs, the wall height shall be not less than 2,6 metres above the floor with a minimum height above floor of 3 metres at the top of the pitch.
- 2.4 Doors shall not be less than 2m x 0,75m and must be halved.
- 2.5 Windows of each living room shall have an area not less than one twelfth of the floor area and shall be capable of opening to at least half their full area.
- 2.6 In areas where malaria is prevalent, doors and windows must be fitted with gauze screens.
- 2.7 Cooking shelters shall comprise roofed structures, three sides of which shall be enclosed by a weatherproof material, approved by the Employer's Deputy to a height of at least **1m** above ground level.
 - 2.7.1 Sleeping quarters shall not accommodate more than 8 persons per room.
 - 2.7.2 Pegboards shall be carried on metal or concrete supports and shall be separated by partitions not less than 0,4 metres high extending to within 150mm of the end of the bunk. Pegboards shall be removable for cleaning.

3. WATER SUPPLY AND ABLUTION FACILITIES

- 3.1 The Contractor shall ensure that an idequate and conveniently situated supply of potable water is provided.
- 3.2 Separate buildings for ablution facilities shall be provided. Where approval has been obtained for the housing of both males and females, separate facilities for each sex shall be provided. The proportion shall be 1 cubicle for 20 persons.
- 3.3 Waste water shall be hygienically disposed of.

4. **SANITATION**

4.1 Separate buildings for latrine facilities shall be provided. Where housing are provided for both males and females, separate facilities for each sex shall be provided. The proportions shall be at least one squatting seat for every 15 persons or less in the case of pit latrines, or one for every 10 persons or less in case of pail latrines.

Latrines shall be fly proof and sited at least 10 metres from any other building, and shall not face on any public road, thoroughfare, railway line or residential property. Pits shall not be less than 2,5 metres deep and sited not less than 120 metres from nearest underground water source.

4.2 Latrines shall be so constructed, situated and maintained, and night soil so disposed of as to prevent access by animals, breeding of flies, pollution of streams and domestic water supplies, and other nuisances. Where a night soil removal service is operated by a competent authority, use of such service shall be obligatory, and the use of pit latrines and atria pits will not be permitted.

- 4.3 At least one refuse bin of adequate size with close fitting lid shall be provided for each building. Refuse bins shall be emptied and cleaned out daily.
- 4.4 Labour shall be employed on camp sanitation duties on the following basis:-
 - 4.4.1 Where the number of persons living at the camp is 20 or less one unit.
 - 4.4.2 For additional numbers over 20 living at the camp one unit per 100 or part thereof.
- 4.5 Unless refuse is removed by a competent authority, it shall be disposed of in pits and covered over daily with a layer of earth or ash of sufficient thickness to prevent depredations by rodents and the breeding of flies.
- 4.6 Adequate measures shall be taken against all vermin and insects responsible for the spread of disease. Any instructions of a competent health authority shall be carried out promptly and implicitly.
- 4.7 Buildings and bedboards shall be treated whenever necessary with an approved insecticide.
- 4.8 The Contractor shall permit and facilitate inspection of the camp and structures on the site by the staff of Transnet or any other competent authority, and shall comply with any reasonable request by such staff or any other competent authority to eliminate any unsanitary condition.
- 4.9 Any outbreak of infectious disease shall immediately be reported telephonically and confirmed in writing to the Employer's Deputy.
- 4.10 The keeping of animals of any sort is not permitted.
- 4.11 The Contractor shall have on hand at the camp the necessary tools, disinfectants and cleaning materials to maintain and clean the sanitary facilities.

RATIONS

Rations where supplied by the Contractor, shall be stored in a suitable and rodent proof building with sufficient shelving.

P02b-06 (JLH)

TRANSNET SOC LIMITED

(Registration no. 1990/000900/30)

SAFETY ARRANGEMENTS AND PROCEDURAL COMPLIANCE WITH THE OCCUPATIONAL HEALTH AND SAFETY ACT (ACT 85 OF 1993) AND APPLICABLE REGULATIONS

1. General

- 1.1 The Contractor and Transnet SOC Limited (hereinafter referred to as "Transnet") are individual employers, each in its own right, with their respective duties and obligations set out in the Occupational Health and Safety Act, Act 85 of 1993 (the Act) and applicable Regulations.
- 1.2 The Contractor accepts, in terms of the General Conditions of Contract and in terms of the Act, his obligations as an employer in respect of all persons in his employ, other persons on the premises or the Site or place of work or on the work to be executed by him, and under his control. He shall, before commencement with the execution of the contract work, comply with the provisions set out in the Act, and shall implement and maintain a Health and Safety Plan as described in the Construction Regulations, 2003 and as approved by Transnet, on the Site and place of work for the duration of the Contract.
- 1.3 The Contractor accepts his obligation to complying fully with the Act and applicable Regulations notwithstanding the omission of some of the provisions of the Act and the Regulations from this document.
- 1.4 Transnet accepts, in terms of the Act, its obligations as an employer of its own employees working on or associated with the site or place of work, and the Contractor and Project Manager or his deputy shall at all times, co-operate in respect of the health and safety management of the site, and shall agree on the practical arrangements and projectives to be implemented and maintained during execution of the Works.
- 1.5 In the event of any discrepancies between any legislation and this specification, the applicable egislation will take precedence.

2. Definition

- 2.1 The mis Specification any word or expression to which a meaning has been assigned in the Construction Regulations, shall have the meaning so assigned to it, unless the context otherwise indicates: -
- 2.2 The work included in this Contract shall for the purposes of compliance with the Act be deemed to be "Construction Work", which, in terms of the Construction Regulations, 2003 means any work in connection with: -
 - (a) the erection, maintenance, alteration, renovation, repair, demolition or dismantling of or addition to a building or any similar structure;



- (b) the installation, erection, dismantling or maintenance of fixed plant where such work includes the risk of a person falling;
- (c) the construction, maintenance, demolition or dismantling of any bridge, dam, canal, road, railway, runway, sewer or water reticulation system or any similar civil engineering structure; or
- (d) the moving of earth, clearing of land, the making of an excavation, piling, or any similar type of work;
- 2.3 "competent person" in relation to construction work, means any person having the knowledge, training and experience specific to the work or task being performed: Provided that where appropriate qualifications and training are registered as per the South African Qualifications Authority Act, 1995 these qualifications and training shall be deemed to be the required qualifications and training;
- 2.4 "contractor" means principal contractor and "subcontractor" means contractor as defined by the Construction Regulations, 2003.
- 2.5 "fall protection plan" means a documented plan, of all risks relating to working from an elevated position, considering the nature of work undertaken, and setting out the procedures and methods applied to eliminate the risk;
- 2.6 "health and safety file" means a file, or other record in permanent form, containing the information required to be kept on site in accordance with the Act and applicable Regulations;
- 2.7 "Health and Safety Plan" means a documented plan which addresses the hazards identified and include safe work procedures to mitigate, reduce or control the hazards identified:
- 2.8 "Risk Assessment" means a programme to determine any risk associated with any hazard at a construction site in order to identify the steps needed to be taken to remove, reduce or control such hazard;
- 2.9 "the Act" means the Occupational Health and Safety Act No. 85 of 1993.

3. Procedural Compliance

- 3.1 The Contractor who intends to carry out any construction work shall, before carrying out such work, notify the Provincial Director in writing if the construction work:-
 - (a) includes the demolition of a structure exceeding a height of 3 metres; or
 - (b) includes the use of explosives to perform construction work; or
 - (c) includes the dismantling of fixed plant at a height greater than 3m,

and shall also notify the Provincial Director in writing when the construction work exceeds 30 days or will involve more than 300 person days of construction work and if the construction work:-

(a) includes excavation work deeper than 1m; or



- (b) includes working at a height greater than 3 metres above ground or a landing.
- 3.2 The notification to the Provincial Director shall be on a form similar to Annexure A of the Construction Regulations, 2003, also shown in Annexure 1 of this Specification. The Contractor shall ensure that a copy of the completed notification form is kept on site for inspection by an inspector, Project Manager or employee.
- 3.3 The Contractor shall, in accordance with the Act and applicable Regulations, make all the necessary appointments of competent persons in writing on a form similar to Annexure 2 of this Specification and deliver copies thereof to the Project Manager. Copies should also be retained on the health and safety file.
- 3.4 Subcontractors shall also make the above written appointments and the Contractor shall deliver copies thereof to the Project Manager.
- 3.5 In the case of a self-employed Contractor or any subcontractor who has the appropriate competencies and supervises the work himself, the appointment of a construction supervisor in terms of regulation 6.1 of the Construction Regulations, 2003 will not be necessary. The Contractor shall in such a case execute and sign a declaration, as in Annexure 3, by which he personally undertakes the duties and obligations of the "Chief Executive Officer" in terms of section 16(1) of the Act.
- 3.6 The Contractor shall, before commencing any work, chain from the Project Manager an access certificate as in Annexure 4 executed and signed by him, permitting and limiting access to the designated site or place of work by the Contractor and any subcontractors under his control.
- 3.7 Procedural compliance with Act and Regulations, as above, shall also apply to any subcontractors as employers in their own right. The Contractor shall furnish the Project Manager with full particulars of such subcontractors and shall ensure that they comply with the Act and Regulations and Transnet's safety requirements and procedures.

4. Special Permits

Where special permits are required before work may be carried out such as for hotwork, isolation permits, work permits and occupations, the Contractor shall apply to the Project Manager or the relevant authority for such permits to be issued. The Contractor shall strictly comply with the conditions and requirements pertaining to the issue of such permits.

Health and Safety Programme

- 5.1 The Tenderer shall, with his tender, submit a Health and Safety Programme setting out the practical arrangements and procedures to be implemented by him to ensure compliance by him with the Act and Regulations and particularly in respect of: -
 - (i) The provision, as far as is reasonably practical, of a working environment that is safe and without risk to the health of his employees and subcontractors in terms of section 8 of the Act;



- (ii) the execution of the contract work in such a manner as to ensure in terms of section 9 of the Act that persons other than those in the Contractor's employment, who may be directly affected by the contract work are not thereby exposed to hazards to their health and safety;
- (iii) ensuring, as far as is reasonably practical, in terms of section 37 of the Act that no employee or subcontractor of the Contractor does or omits to do any act which would be an offence for the Contractor to do or omit to do.
- The Contractor's Health and Safety Programme shall be based on a risk assessment in respect of the hazards to health and safety of his employees and other persons under his control that are associated with or directly affected by the Contractor's activities in performing the contract work and shall establish precautionary measures as are reasonable and practical in protecting the safety and health of such employees and persons.
- 5.3 The Contractor shall cause a risk assessment contemplated in clause 5.2 above to be performed by a competent person, appointed in writing, before commencement of any Construction Work and reviewed during construction. The Risk Assessments shall form part of the Health and Safety programme to be applied on the site and shall include at least the following:
 - (a) The identification of the risks and hazards that persons may be exposed to;
 - (b) the analysis and evaluation of the hazards identified:
 - (c) a documented Health and Safety Plan, including safe work procedures to mitigate, reduce or control the risks identified;
 - (d) a monitoring and review plan.
- 5.4 The Health and Safety Plan shall include full particulars in respect of: -
 - (a) The safety management structure to be instituted on site or place of work and the names of the Contractor's health and safety representatives and members of safety committees where applicable;
 - (b) the safe working methods and procedures to be implemented to ensure the work is performed in compliance with the Act and Regulations;
 - the safety equipment, devices and clothing to be made available by the Contractor to his employees;
 - (d) the site access control measures pertaining to health and safety to be implemented;
 - (e) the arrangements in respect of communication of health and safety related matters and incidents between the Contractor, his employees, subcontractors and the Project Manager with particular reference to the reporting of incidents in compliance with Section 24 and General Administrative Regulation 8 of the Act and with the pertinent clause of the General Conditions of Contract forming part of the Contract and



- (f) the introduction of control measures for ensuring that the Safety Plan is maintained and monitored for the duration of the Contract.
- 5.4 The Health and Safety programme shall be subject to the Project Manager's approval and he may, in consultation with the Contractor, order that additional and/or supplementary practical arrangements and procedures be implemented and maintained by the Contractor or that different working methods or safety equipment be used or safety clothes be issued which, in the Project Manager's opinion, are necessary to ensure full compliance by the Contractor with his obligations as an employer in terms of the Act and Regulations. The Project Manager or his deputy shall be allowed to attend meetings of the Contractor's safety committee as an observer.
- 5.5 The Contractor shall take reasonable steps to ensure that each subcontractor's Health and Safety Plan is implemented and maintained on the construction site: Provided that the steps taken, shall include periodic audits at intervals mutually agreed to between the them, but at least once every month.
- 5.6 The Contractor shall stop any subcontractor from executing any construction work, which is not in accordance with the Contractor's, and/or subcontractor's Health and Safety Plan for the site or which poses a threat to the health and safety of persons.
- 5.7 The Contractor shall ensure that a copy of the Health and Safety Plan is available on site for inspection by an inspector, Project Manager, agent, subcontractor, employee, registered employee organisation, health and safety representative or any member of the health and safety committee.
- 5.8 The Contractor shall consult with the health and safety committee or, if no health and safety committee exists, with a representative group of employees, on the development, monitoring and review of the Risk Assessment.
- 5.9 The Contractor shall ensure that all employees under his control are informed, instructed and trained by a competent person regarding any hazard and the related work procedures before any work commences, and thereafter at such times as may be determined in the Risk Assessment.
- 5.10 The Contractor shall ensure that all subcontractors are informed regarding any hazard as stipulated in the Risk Assessment before any work commences, and thereafter at such limes as may be determined in the Risk Assessment.
- 5.11. The Contractor shall ensure that all visitors to a construction site undergoes health and safety induction pertaining to the hazards prevalent on the site and shall be provided with the necessary personal protective equipment.

6. Fall Protection Plan

6.1 In the event of the risk and hazard identification, as required in terms of clause 5.3 of this Specification, revealing risks relating to working from an elevated position the contractor shall cause the designation of a competent person, responsible for the preparation of a fall protection plan;



- 6.2 The Contractor shall implement, maintain and monitor the fall protection plan for the duration of Contract. The Contractor shall also take such steps to ensure the continued adherence to the fall protection plan.
- 6.3 The fall protection plan shall include:-
 - (a) A Risk Assessment of all work carried out from an elevated position;
 - (b) the procedures and methods to address all the identified risks per location;
 - (c) the evaluation of the employees physical and psychological fitness necessary to work at elevated positions;
 - (d) the training of employees working from elevated positions; and
 - (e) the procedure addressing the inspection, testing and maintenance of all fall protection equipment.

7. Hazards and Potential Hazardous Situations

The Contractor and the Project Manager shall immediately notify one another of any hazardous or potentially hazardous situations which may arise during performance of the Contract by the Contractor or any subcontractor and, in particular, of such hazards as may be caused by the design, execution and/or location and any other aspect pertaining to the contract work.

8. Health and Safety File

- 8.1 The Contractor shall ensure that a health and safety file is opened and kept on site and shall include all documentation required as per the Act and applicable regulations, and made available to an inspector, the Project Manager, or subcontractor upon request.
- 8.2 The Contractor shall ensure that a copy of the both his Health and Safety Plan as well as any subcontractor. Health and Safety Plan is available on request to an employee, inspector contractor or the Project Manager.
- 8.3 The Contrator shall hand over a consolidated health and safety file to the Project Manager upon completion of the Construction Work and shall in addition to doc mentation mentioned in the Act and applicable Regulations include a record of all drawings, designs, materials used and other similar information concerning the completed structure.



OCCUPATIONAL HEALTH AND SAFETY ACT, 1993

Regulation 3(1) of the Construction Regulations

NOTIFICATION OF CONSTRUCTION WORK

1(a)	Name and postal address of principal contractor:
(b)	Name and tel. no of principal contractor's contact person:
2	Principal contractor's compensation registration number:
3.(a)	Name and postal address of client:
(b)	Name and tel no of client's contact person or agent:
4.(a)	Name and postal address of designer(s) for the project:
(b)	Name and tel. no of designer(s) contact person.
5.	Name and telephone number of principal contractor's construction supervisor on site appointed in terms of regulation 6(1).
6.	Name/s of principal contractor's construction sub-ordinate supervisors on site appointed in terms of regulation 6(2).
7.	Exact physical address of the construction site or site office:
8.	Nature of the construction work:
9.	Expected commencement date:
10.	Expected completion date:



- 12. F		umber of persons on the construction site: tractors on the construction site accountable to the principle
13.	Name(s) of contract	ors already chosen.
Princ	cipal Contractor	Date
Clier	ıt	Date

- THIS DOCUMENT IS TO BE FORWARDED TO THE OFFICE OF THE DEPARTMENT OF LABOUR PRIOR TO COMMENCEMENT OF WORK ON SITE.
- * ALL PRINCIPAL CONTRACTORS THAT QUALIFY TO NOTIFY MUST DO SO EVEN IF ANOTHER PRINCIPAL CONTRACTOR ON THE SAME SITE HAD DONE SO PRIOR TO THE COMMENCEMENT OF WORK.



(COMPANY LETTER HEAD)

OCCUPATIONAL HEALTH AND SAFETY ACT, 1993 (ACT 85 OF 1993):

SECTION/REGULATION:
REQUIRED COMPETENCY:
In terms of I,
representing the Employer) do hereby appoint
As the Competent Person on the premises at
(physical address) to assist in compliance with the Act and the applicable Regulations.
Your designated area/s is/are as follows :-
Date :
Signature :-
Designation :-
ACCEPTANCE OF DESIGNATION
do hereby accept this Designation and acknowledge that I understand the requirements of this appointment.
understand the requirements of this appointment.
Date:
Signature :-
Designation :-

TRANSNET



Page 9 of 11

(COMPANY LETTER HEAD)

OCCUPATIONAL HEALTH AND SAFETY ACT, 1993 (ACT 85 OF 1993):

DECLARATION

In terms of the above Act I, and obligations as Chief Executive Officer, d Section 16(1), I will, as far as is reasonably pro of the Employer as contemplated in the above a	acticable, ensure that the duties and obtigations
Signature :-	
Date:	OR
"DRE"	



(LETTER HEAD OF BUSINESS DIVISION OR UNIT OF TRANSNET SOC LIMITED)

SITE ACCESS CERTIFICATE

Access to :	(Area)
Name of	
Contractor/Builder :-	
Contract/Order No.:	
	scribed above are made available to you for the carrying out
of associated works	
In terms of your contract/order with	
(company	
)	
Kindly note that you are at all tir	nes responsible for the control and safet, or the Works Site,
and for persons under your cont	
As from the date hereof you wil	be responsible for compliance with the requirements of the
Occupational Health and Safety	Act, 1993 (Act 85 of 1998) as amended, and all conditions of
the Contract pertaining to the s	ite of the works as defined and demarcated in the contract
documents including the plans o	f the site or work areas forming part thereof.
Signed :	Date: -
PROJECT MANAGER	
ACKI	NOWLEDGEMENT OF RECEIPT
	TO TO ELECT OF WILLIAM OF THE OWNER OF
Name of	I,
Contractor/Builder :-	
	do hereby acknowledge and accept the duties
and obligations in respect o	f the Safety of the site/area of Work in terms of the
Occupational Health and Safet	
Name :	Designation :
Cianatura :	Data :
Signature :	Date :

TRANSNET



Page 11 of 11

TRANSNET



Transnet SOC Limited Registration Number 1990/00900/06

TRANSNET SPECIFICATION

E7/1 - SPECIFICATION FOR GENERAL WORK AND WORKS ON, OVER, UNDER OR ADJACENT TO RAILWAY LINES AND NEAR HIGH VOLTAGE EQUIPMENT

(This specification shall be used in network operator contracts)

Circulation Not Restricted

© This document as a whole is protected by copyright. The information herein is the sole property of Transnet SOC Ltd. It may not be used, disclosed or reproduced in part or in whole in any manner whatsoever, except with the written permission of and in a manner permitted by the proprietors.

CONTENTS

CLAUSE	<u>HEADING</u>	PAGE
1.0	SCOPE	3
2.0	DEFINITIONS	3
	PART A - GENERAL SPECIFICATION	
3.0	AUTHORITY OF OFFICERS OF TRANSNET	4
4.0	CONTRACTOR'S REPRESENTATIVES AND STAFF	4
5.0	OCCUPATIONS AND WORK PERMITS	4
6.0	SPEED RESTRICTIONS AND PROTECTION	5
7.0	ROADS ON THE NETWORK OPERATOR'S PROPERTY	5
8.0	CLEARANCES	5
9.0	STACKING OF MATERIAL	5_
10.0	EXCAVATION, SHORING, DEWATERING AND DRAINAGE	5
11.0	FALSEWORK FOR STRUCTURES	6
12.0	PILING	6
13.0	UNDERGROUND SERVICES	6
14.0	BLASTING AND USE OF EXPLOSIVES	6
15.0	RAIL TROLLEYS	7
16.0	SIGNAL TRACK CIRCUITS	7
17.0	PENALTY FOR DELAYS TO TRAINS	7
18.0	SURVEY BEACONS AND PEGS	7
19.0	TEMPORARY LEVEL CROSSINGS	8
20.0	COMPLETION OF THE WORKS	8
21.0	PROTECTION OF PERSONS AND PROBERTY	9
22.0	INTERFERENCE WITH THE NETWORK OPERATOR'S ASSETS AND WORK ON OPEN LINES	10
23.0	ACCESS, RIGHTS-OF-WAY AND CAMPSITES	10
24.0	SUPERVISION	10
25.0	HOUSING OF EMPLOYEES	10
26.0	OPTICAL FIBRE CABLE POUTES	10
PART B - AD	DITIONAL SPEC FICATION FOR WORK NEAR HIGH-VOLTAGE ELECTRICAL EQU	IPMENT
27.0	GENERAL	11
28.0	WORK ON BUILDINGS OR FIXED STRUCTURES	11
29.0	WORK DONE ON OR OUTSIDE OF ROLLING STOCK, INCLUDING LOADING AND	
	U LOADING	11
30.0	USE OF EQUIPMENT	12
31.0	CARRYING AND HANDLING MATERIAL AND EQUIPMENT	12
	PRECAUTIONS TO BE TAKEN WHEN ERECTING OR REMOVING POLES, ANTENNAE AND TREES ETC.	12
33.0	USE OF WATER	13
34.0	USE OF CONSTRUCTION PLANT	13
	WORK PERFORMED UNDER DEAD CONDITIONS UNDER COVER OF A WORK PERMIT	13
36.0	TRACTION RETURN CIRCUITS IN RAILS	13
	HIGH-VOLTAGE ELECTRICAL EQUIPMENT NOT MAINTAINED AND/OR OPERATED	
	BY THE NETWORK OPERATOR	14

1.0 SCOPE

1.1 This specification covers the network operator's requirements for general work and works on, over, under or adjacent to railway lines and near high voltage equipment.

2.0 DEFINITIONS

The following definitions shall apply:

"Authorised Person" - A person whether an employee of the network operator or not, who has been specially authorised to undertake specific duties in terms of Transnet' publication Electrical Safety Instructions, and who holds a certificate or letter of authority to that effect.

"Barrier" Any device designed to restrict access to "live" high-voltage electrical equipment.

"Bond" - A short conductor installed to provide electrical continuity.

"Contractor" - Any person or organisation appointed by the network operator to carry out work on its behalf.

"Contract Supervisor" - The person or juristic person appointed by the network operator from time to time as the Contract Supervisor, to administer the Contractor's performance and execution of the Works according to the powers and rights held by and obligations placed upon the Contract Supervisor in terms of the Contract.

"Dead" - Isolated and earthed.

"Electrical Officer (Contracts)" - The person appointed in writing by the Project Manager in terms of this specification as the person who shall be consulted by the Contractor in all electrical matters to ensure that adequate safety precautions are taken by the Contractor.

"Executive Officer" - The person appointed by the network opera or from time to time as the Executive Officer to act according to the rights and powers held by and obligations placed upon him in terms of the Contract.

"High-Voltage" - A voltage normally exceeding 1000 volts

"Live" - A conductor is said to be "live" when it is a a potential different from that of the earth or any other conductor of the system of which it forms a part

"Near" - To be in such a position that a person's pody or the tools he is using or any equipment he is handling may come within 3 metres of "live" exposed high-voltage electrical equipment.

"Occupation" - An authorisation granted by the network operator for work to be carried out under specified conditions on, over, under or adjacent to railway lines.

"Occupation Between Trains" - In occupation during an interval between successive trains.

"Optical Fibre Cable" - Buned or suspended composite cable containing optical fibres used in:

- telecommunication networks for transmission of digital information and
- · safety sensitive train operations systems.

"Project Manager" – As defined in the special conditions of the contract. The person or juristic person appointed by the network operator from time to time as the Project Manager, to administer the Contract according to the powers and rights held by and obligations placed upon him in terms of the Contract.

"Responsible Representative" - The responsible person in charge, appointed by a contractor, who has undergone specific training (and holds a certificate) to supervise (general or direct) staff under his control who perform general work or to work on, over, under or adjacent to railway lines and in the vicinity of high-voltage electrical equipment.

"Total Occupation" - An occupation for a period when trains are not to traverse the section of line covered by the occupation.

"Work on" - Work undertaken on or so close to the equipment that the specified working clearances to the "live" equipment cannot be maintained.

"Work Permit" - A combined written application and authority to proceed with work on or near dead electrical equipment.

"Works" - The contractual intent for the work to be done as defined in the contract at a defined work site.

PART A - GENERAL SPECIFICATION

3.0 AUTHORITY OF OFFICERS OF TRANSNET

- 3.1 The Contractor shall co-operate with the officers of the network operator and shall comply with all instructions issued and restrictions imposed with respect to the Works which bear on the existence and operation of the network operator's railway lines and high-voltage equipment.
- 3.2 Without limiting the generality of the provisions of clause 3.1, any duly authorised representative of the network operator, having identified himself, may stop the work if, in his opinion, the safe passage of trains or the safety of the network operator's assets or any person is affected. **CONSIDERATIONS OF SAFETY SHALL TAKE PRECEDENCE OVER ALL OTHER CONSIDERATIONS.**

4.0 CONTRACTOR'S REPRESENTATIVES AND STAFF

- 4.1 The Contractor shall nominate Responsible Representatives of whom at least one shall be available at any hour for call-out in cases of emergency. The Contractor shall provide the Contract Supervisor with the names, addresses and telephone numbers of the representatives.
- 4.2 The Contractor guarantees that he has satisfied himself that the Responsible Representative is fully conversant with this specification and that he shall comply with all his obligations in respect thereof.
- 4.3 The Contractor shall ensure that all contractor staff receives relevant awareness educational and competence training regarding safety as prescribed.

5.0 OCCUPATIONS AND WORK PERMITS

- Work to be done during total occupation or during an occupation between trains or under a work permit shall be done in a manner decided by the Contract Supervisor and at times to suit the network operator requirements.
- 5.2 The Contractor shall organise the Works in a manner which vill minimise the number and duration of occupations and work permits required.
- The network operator will not be liable for any financial or other loss suffered by the Contractor arising from his failure to complete any work scheduled during the period of an occupation or work permit.
- The Contractor shall submit to the Contract Supervisor, in writing, requests for occupations or work permits together with details of the work to be undertaken, at least 21 days before they are required. The network operator does not undertake to grant an occupation or work permit for any particular date, time or duration.
- The network operator reserves the right to cancel any occupation or work permit at any time before or during the period of occupation or work permit. If, due to cancellation or change in date or time, the Contractor is not permitted to start work under conditions of total occupation or work permit at the time arranged, all costs caused by the cancellation shall be born by the Contractor except as provided for in clauses 5.6 to 5.8
- When the Contractor is notified less than 2 hours before the scheduled starting time that the occupation or work permit is cancelled, he may claim reimbursement of his direct financial losses caused by the loss of working time up to the time his labour and plant are employed on other work, but not exceeding the period of the lancelled occupation or work permit.
- 5.7 When the Contractor is notified less than 2 hours before the scheduled starting time, or during an occupation or work permit, that the duration of the occupation or work permit is reduced, he may claim reimbursement of his direct financial losses caused by the loss of working time due to the reduced duration of the occupation or work permit.
- 5.8 Reimbursement of the Contractor for any loss of working time in terms of clause 5.6 and 5.7, shall be subject to his claims being submitted within 14 days of the event with full details of labour and plant involved, and provided that the Contract Supervisor certifies that no other work on which the labour and plant could be employed was immediately available.
- 5.9 Before starting any work for which an occupation has been arranged, the Contractor shall obtain from the Contract Supervisor written confirmation of the date, time and duration of the occupation.
- 5.10 Before starting any work for which a work permit has been arranged, the Responsible Representative shall read and sign portion C of the Work Permit, signifying that he is aware of the work boundaries within which work may be undertaken. After the work for which the permit was granted has been completed, or when the

work permit is due to be terminated, or if the permit is cancelled after the start, the same person who signed portion C shall sign portion D of the Work Permit, thereby acknowledging that he is aware that the electrical equipment is to be made "live". The Contractor shall advise all his workmen accordingly.

6.0 SPEED RESTRICTIONS AND PROTECTION

- 6.1 When speed restrictions are imposed by the network operator because of the Contractor's activities, the Contractor shall organise and carry out his work so as to permit the removal of the restrictions as soon as possible.
- When the Contract Supervisor considers protection to be necessary the Contractor shall, unless otherwise agreed, provide all protection including flagmen, other personnel and all equipment for the protection of the network operator's and the Contractor's personnel and assets, the public and including trains.
- 6.2.1 The network operator will provide training free of charge of the Contractor's flagmen and other personnel performing protection duties. The Contractor shall consult with the Contract Supervisor, whenever he considers that protection will be necessary, taking into account the minimum permissible clearances set out in the Manual for Track Maintenance (Document no. BBB0481):
 - Drawing no. BE-97 Sheet 1: Horizontal Clearances: 1065mm gauge (Annexure 1 sheet 1)
 - Drawing no. BE-97 Sheet 2: Vertical Clearances: 1065mm gauge (Annexure 1 sheet 2)
 - Drawing no. BE-97 Sheet 3: Clearances: Platform (Annexure 1 sheet 3)
 - Drawing no. BE-97 Sheet 5: Clearances: 610mm Gauge (Annexure 1 sheet 5)
- 6.3 The Contractor shall appoint a Responsible Representative to receive and transmit any instruction which may be given by the network operator personnel providing protection.

7.0 ROADS AND ROADS ON THE NETWORK OPERATOR'S PROPERTY

- 7.1 The Contractor shall take every reasonable precaution to prevent damage to any roads or bridges used to obtain access to the site, and shall select routes, use vehicles, and restrict loads so that any extraordinary traffic as may arise from the moving of plant or material to or from the site shall be limited as far as is reasonably possible.
- 7.2 The Contractor shall not occupy or interfere in any way with the free use of any public or private road, right-of-way, path or street unless the Contract Supervisor has obtained the approval of the road authority concerned.

8.0 CLEARANCES

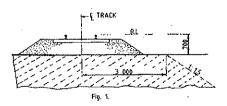
- 8.1 No temporary works shall encreach on the appropriate minimum clearances set out in the Manual for Track Maintenance (Document no BE30481):
 - Drawing no. BE-97 Sheet 1. Horizontal Clearances: 1065mm gauge (Annexure 1 sheet 1)
 - Drawing no BE-97 Sheet 2: Vertical Clearances: 1065mm gauge (Annexure 1 sheet 2)
 - Drawing to. Bit 97 Sheet 3: Clearances: Platform (Annexure 1 sheet 3)
 - Drawing no. BE-97 Sheet 5: Clearances: 610mm Gauge (Annexure 1 sheet 5)

9.0 STACKING OF MATERIAL

9.1 The Contractor shall not stack any material closer than 3m from the centre line of any railway line without prior approval of the Contract Supervisor.

10.0 EXCAVATION, SHORING, DEWATERING AND DRAINAGE

10.1 Unless otherwise approved by the Contract Supervisor any excavation adjacent to a railway line shall not encroach on the hatched area shown in Figure 1.



- 10.2 The Contractor shall provide, at his own cost any shoring, dewatering or drainage of any excavation unless otherwise stipulated elsewhere in the Contract.
- 10.3 Where required by the Contract Supervisor, drawings of shoring for any excavation under or adjacent to a railway line shall be submitted and permission to proceed, obtained before the excavation is commenced.
- 10.4 The Contractor shall prevent ingress of water to the excavation but where water does enter, he shall dispose of it as directed by the Contract Supervisor.
- The Contractor shall not block, obstruct or damage any existing drains either above or below ground level unless he has made adequate prior arrangements to deal with drainage.

11.0 FALSEWORK FOR STRUCTURES

- Drawings of falsework for the construction of any structure over, under or adjacent to any railway line shall be submitted to the Contract Supervisor and his permission to proceed obtained before the falsework is erected. Each drawing shall be given a title and a distinguishing number and shall be signed by a registered professional engineer certifying that he has checked the design of the falsework and that the drawings are correct and in accordance with the design.
- After the falsework has been erected and before any load is applied, the Contractor shall submit to the Contract Supervisor a certificate signed by a registered professional engineer certifying that he has checked the falsework and that it has been erected in accordance with the drawings. Titles and numbers of the drawings shall be stated in the certificate. Notwithstanding permission given by the Contract Supervisor to proceed, the Contractor shall be entirely responsible for the safety and adequacy of the Elsework.

12.0 PILING

12.1 The Contract Supervisor will specify the conditions under which ples may be installed on the network operator's property.

13.0 UNDERGROUND SERVICES

- No pegs or stakes shall be driven or any excavation made before the Contractor has established that there are no underground services which may be damaged thereby.
- Any damage shall be reported immediately to the Contract Supervisor, or to the official in charge at the nearest station, or to the traffic controller in the lase of centralised traffic control.

14.0 BLASTING AND USE OF EXPLOSIVES

- 14.1 When blasting within 500m of a railway line, the Contractor shall observe the requirements stipulated in this specification.
- 14.2 No blasting shall be carried out except with the prior written permission of the Contract Supervisor and under such conditions as he may impose.
- On electrified lines the Contractor shall also obtain the permission of the Electrical Officer (Contracts) before blasting, and shall give at least 21 days notice of his intention to blast. No blasting shall be done in the vicinity of electrified lines unless a member of the network operator's electrical personnel is present.
- 14.4 The Contractor shall arrange for the supply, transport storage and use of explosives.
- 14.5 Contractor shall have labour, tools and plant, to the satisfaction of the Contract Supervisor, available on the site to clear immediately any stones or debris deposited on the track or formation by blasting, and to repair any damage to the track or formation immediately after blasting. Repairs to the track shall be carried out only under the supervision of a duly authorised representative of the network operator.
- 14.6 The Contractor shall notify the Contract Supervisor of his intention to blast at least 21 days before the commencement of any blasting operations.
- 14.7 Before any blasting is undertaken, the Contractor and the Contract Supervisor shall jointly examine and measure up any buildings, houses or structures in the vicinity of the proposed blasting to establish the extent of any existing cracking or damage to such structures, etc. The Contractor, shall, subject to the provisions stipulated in the Contract Insurance Policy, make good any deterioration of such buildings, houses, or structures, which, in the opinion of the Contract Supervisor, was directly caused by the blasting.
- 14.8 After completion of the blasting the Contractor shall obtain a written clearance from each landowner in

- the vicinity of the blasting operations to the effect that all claims for compensation in respect of damage caused by the blasting operations to their respective properties, have been settled.
- 14.9 The Contractor shall provide proof that he has complied with the provisions of clauses 10.17.1 to 10.17.4 of the Explosives Regulations (Act 26 of 1956 as amended).
- 14.10 Blasting within 500m of a railway line will only be permitted during intervals between trains. A person appointed by the Contract Supervisor, assisted by flagmen with the necessary protective equipment, will be in communication with the controlling railway station.
 - Only this person will be authorised to give the Contractor permission to blast, and the Contractor shall obey his instructions implicitly regarding the time during which blasting may take place.
- 14.11 The flagmen described in clause14.10, where provided by the network operator, are for the protection of trains and the network operator's property only, and their presence does not relieve the Contractor in any manner of his responsibilities in terms of Explosives Act or Regulations, or any obligation in terms of this Contract.
- 14.12 The person described in clause 14.10 will record in a book provided and retained by the network perator, the dates and times:-
 - (i) when each request is made by him to the controlling station for permission to blast;
 - (ii) when blasting may take place;
 - (iii) when blasting actually takes place; and
 - (iv) when he advises the controlling station that the line is safe for the passage of trains.
- 14.13 Before each blast the Contractor shall record in the same book, the details of the blast to be carried out. The person appointed by the Contract Supervisor and the person who will do the blasting shall both sign the book whenever an entry described in clause 14.12 is made.

15.0 RAIL TROLLEYS

- The use of rail trolleys or trestle trolleys on a railway line for working on high voltage equipment will be permitted only if approved by the Contract Supervisor and under the conditions stipulated by him.
- 15.2 All costs in connection with trolley working and any train protection services requested by the Contractor shall, be borne by the Contractor, unless otherwise agreed.

16.0 SIGNAL TRACK CIRCUITS

- Where signal track circuits are installed, the Contractor shall ensure that no material capable of conducting an electrical current makes contact between rails of railway line/lines.
- 16.2 No signal connections on track-circuited tracks shall be severed without the Contract Supervisor's knowledge and consent.

17.0 PENALTY FOR DELAYS TO TRAINS

17.1 If any trains are delayed by the Contractor and the Contract Supervisor is satisfied that the delay was avoidable, a penalty will be imposed on the Contractor as stipulated in the contract, for the period and number of trains delayed.

18.0 SURVEY BEACONS AND PEGS

- 18.1 The Contractor shall not on any account move or damage any beacon, bench mark, reference mark, signal or trigonometrical station in the execution of the Works without the written approval of the Contract Supervisor.
 - Should the Contractor be responsible for any such occurrence, he shall report the circumstances to the Contract Supervisor who will arrange with the Director-General of Surveys for replacement of the beacon or mark at the cost of the Contractor.
- 18.2 The Contractor shall not move or damage any cadastral or mining beacon without the written approval of the Contract Supervisor and before it has been referenced by a registered land surveyor. Any old boundary beacon, which becomes an internal beacon on creation of new boundaries, shall not be moved without the written approval of the Contract Supervisor.

- Should the Contractor move or damage any cadastral or mining beacon without authority, he shall be responsible for having it replaced, at his cost, by a land surveyor.
- 18.3 The Contractor shall preserve all pegs and bench marks. Such survey points shall not be removed without the written approval of the Contract Supervisor. Should any peg or benchmark be removed without authority, the Contract Supervisor will arrange for its replacement and the cost will be recovered from the Contractor. No claim will be considered for delay in replacing any such peg or bench mark. Each peg replaced shall be checked by the Contractor.
- 18.4 Where a new boundary has been established, beacons on the fence line shall not be disturbed, and fence posts or anchors may not be placed or excavations made within 0,6 m of any beacon without the prior written approval of the Contract Supervisor.

19.0 TEMPORARY LEVEL CROSSINGS

- The Contract Supervisor may, on request of the Contractor, and if necessary for the purpose of execution of the Works, permit the construction of a temporary level crossing over a railway a line at a position approved by the Contract Supervisor and at the Contractor's cost. The period for which the temporary level crossing is permitted will be at the discretion of the Contract Supervisor.
- 19.2 The Contractor will provide protection and supervise the construction of the road over the track(s) and within the railway servitude at the level crossing, as well as the erection of all road signs and height gauges. All cost to be borne by the applicant.

The Contractor shall exercise extreme caution in carrying out this work, especially in espect of damage to tracks, services, overhead power and communications routes and prevent contact with "live" overhead electrical equipment.

Unless otherwise agreed, the Contractor will provide the service deviations or alterations to the network operator's track-, structure-, drainage-, electrical-, telecommunications- and train authorisation systems to accommodate the level crossing.

- 19.3 The Contractor shall take all necessary steps including the provision of gates, locks and, where necessary, watchmen to restrict the use of the temporary level crossing to himself and his employees, his subcontractors and their employees, the staff of the network operator and to such other persons as the Contract Supervisor may permit and of whose identity the Contractor will be advised. If so ordered by the Contract Supervisor, the Contractor shall provide persons to control road traffic using the temporary level crossing. Such persons shall stop all road traffic when any approaching train is within seven hundred and fifty (750) metres of the temporary level crossing, and shall not allow road traffic to proceed over it until the lines are clear.
- 19.4 The Contractor shall maintain the temporary level crossing within the railway servitude in good condition for the period it is in use. A temporary agreement with the road authority to be concluded for the maintenance of the level crossing outside the railway servitude.
- 19.5 When the temporary level crossing is no longer required by the Contractor, or permitted by the network operator, the Contractor shall at his own cost remove it and restore the site and the network operator's track-, structure drainage-, electrical-, telecommunications- and train authorisation systems to its original condition. Work over the tracks and within the railway servitude will be supervised by the network operator.

20.0 COMPLETION OF THE WORKS

20.1 On completion of the works, the Contractor shall remove all the remaining construction plant and material from the site, other than material which is the property of the network operator, and leave the site in a clean, neat and tidy condition. If material and plant is required for the liability and maintenance period the Contract supervisor must authorise it's retention on site.

21.0 PROTECTION OF PERSONS AND PROPERTY

21.1 The Contractor shall provide and maintain all lights, guards, barriers, fencing and watchmen when and where necessary or as required by the Contract Supervisor or by any statutory authority, for the protection of the Works and for the safety and convenience of the public.

Red, yellow, green or blue lights may not be used by the Contractor as they can be mistaken for signals. Red, yellow, green or white flags shall only be used for protection by the Contractor. Within the precincts of a port the Contractor shall obtain the permission of the Port Captain before installing any light.

- 21.2 The Contractor shall take all the requisite measures and precautions during the course of the Works to:
 - (i) protect the public and property of the public,
 - (ii) protect the property and workmen of both the network operator and the Contractor,
 - (iii) avoid damage to and prevent trespass on adjoining properties, and
 - (iv) ensure compliance with any instruction issued by the Contract Supervisor or other authorised person, and with any stipulation embodied in the contract documents which affects the safety of any person or thing.
- 21.3 The network operator will provide, at its own cost, protection for the safe working of trains during such operations as the Contract Supervisor may consider necessary. Protection by the network operator for any purpose whatsoever, does not absolve the Contractor of his responsibilities in terms of the Contract.
- 21.4 The Contractor shall take all precautions and appoint guards, watchmen and compound managers for prevention of disorder among and misconduct by the persons employed on the Works and by any other persons, whether employees or not, on the work site and for the preservation of the peace and protection of persons and property in the direct neighbourhood. Any relocation of camps because of disorder shall be at the Contractor's expense.
- All operations necessary for the execution of the Works, including the provision of any temporary work and camping sites, shall be carried out so as not to cause veldt fires, ground and environmental pollution, soil erosion or restriction of or interference with streams, furrows, drains and water supplies.
 - If the original surface of the ground is disturbed in connection with the Works it shall be made good by the Contractor to the satisfaction of the land owner, occupier or responsible authority.
- 21.6 The Contractor shall take all reasonable steps to minimise noise and disturbance when carrying out the Works, including work permitted outside normal working hours.
- 21.7 Dumping of waste or excess materials by the Contractor shall, in urban areas, be done under the direction and control of, and at sites made available by the local authority. Dumping outside local authority boundaries shall be done only with the express permission and under the direction and control of the Contract Supervisor.
- 21.8 The Contractor shall comply with environmental protection measures and specifications stipulated by the Contract Supervisor and/or local and environmental authorities.

22.0 INTERFERENCE WITH THE NETWORK OPERATOR'S ASSETS AND WORK ON OPEN LINES

- 22.1 The Contractor shall not interfere in any manner whatsoever with an open line, nor shall he carry out any work or perform any act which affects the security, use or safety of an open line except with the authority of the Contract Supervisor and in the presence of a duly authorised representative of the network operator.
- 22.2 The Contractor shall not carry out any work or operate any plant, or place any material whatsoever nearer than three metres from the centre line of any open line except with the written permission of the Contract Supervisor and subject to such conditions as he may impose.
- 22.3 Care must be taken not to interfere with or damage any services such as overhead wire routes, cables or pines and optical fibre cable, except as provided for the work specified. The Contractor will be held responsible for any damage to or interruption of such services arising from any act or omission on his part or of any of his employees, or persons engaged by him on the Works. The cost of repairing, replacing or restoring the services, as well as all other costs arising from any damage to services, shall be borne by, and will be recovered from the Contractor.
- 22.4 Authority granted by the Contract Supervisor and the presence of an authorised representative of the network operator in terms hereof, shall not relieve the Contractor of his duty to comply with this specification.

23.0 ACCESS, RIGHTS-OF-WAY AND CAMPSITES

- Where entry onto the network operator's property is restricted, permission to enter will be given only for the purpose of carrying out the Works and will be subject to the terms and conditions laid down by the network operator.
- 23.2 The Contractor shall arrange for campsites, workplaces and access thereto as well as for any right-of-

way over private property to the site of the Works, and for access within the boundaries of the network operator's property. The owners of private property to be traversed shall be approached and treated with tact and courtesy by the Contractor, who shall, if necessary, obtain a letter of introduction to such property owners from the Contract Supervisor.

The Contractor shall be responsible for the closing of all gates on roads and tracks used by him or his employees. Except with the prior approval of the Contract Supervisor and the owner or occupier of any private land to be traversed, the Contractor shall not cut, lower, damage, remove or otherwise interfere with any fence or gate which is either on the network operator's property or on private property and which restricts access to the Works. Where such approval has been given, the Contractor shall prevent entry of animals or unauthorised persons onto the network operator's or private property, and shall make the fences safe against trespass at the close of each day's work.

- 23.3 The Contractor shall take all reasonable steps to confine the movement of vehicles and plant to the approved right-of-way to minimise damage to property, crops and natural vegetation.
- When access is no longer required, and before completion of the Works, the Contractor shall repair, restore or replace any fence or gate damaged during execution of the Works to the satisfaction of the Contract Supervisor and shall furnish the Contract Supervisor with a certificate signed by the owner and occupier of land over which he has gained access to a campsite, workplace and the Works certifying that the owner and occupier have no claim against the Contractor or the network operator arising from the Contractor's use of the land. Should the Contractor be unable to obtain the required certificate, he shall report the circumstances to the Contract Supervisor.

24.0 SUPERVISION

- 24.1 The Contract Supervisor will provide overall technical superintendence of the Works, and may direct the Contractor in terms of the provisions of the Contract or in respect of any measures which the Contract Supervisor may require for the operations of the network operator, the safety of trains, property and workmen of the network operator, and for the safety of other property and persons. The Contractor shall carry out the directions of the Contract Supervisor. The superintendence exercised by the Contract Supervisor, including any agreement, approval, refusal or withdrawal of any approval given, shall not relieve the Contractor of any of his duties and liabilities under the Contract, and shall not imply any assumption by the network operator or by the contract Supervisor of the legal and other responsibilities of the Contractor in carrying out the Works.
- 24.2 The Contract Supervisor may delegate to any deputy or other person, any of his duties or functions under the Contract. On receiving notice in witing of such delegation, the Contractor shall recognise and obey the deputy or person to whom any such duties or functions have been delegated as if he were the Contract Supervisor.
- 24.3 The Contractor shall exercise supervision over the Works at all times when work is performed or shall be represented by an agent having full power and authority to act on behalf of the Contractor. Such agent shall be competent and responsible, and have adequate experience in carrying out work of a similar nature to the Works, and shall exercise personal supervision on behalf of the Contractor. The Contract Supervisor shall be notified in writing of such appointment which will be subject to his approval.
- 24.4 The Contractor or his duly authorised agent shall be available on the site at all times while the Works are in progress to receive the orders and directions of the Contract Supervisor.

25.0 **HOUSING OF EMPLOYEES**

- 25.1 The Contractor shall, where necessary, make his own arrangements for suitable housing of his employees. Where temporary housing is permitted by the Contract Supervisor on any part of the site, the Contractor shall provide suitable sanitation, lighting and potable water supplies in terms of the requirements of the local authority or the current network operator's specification; Minimum Communal Health Requirements in Areas outside the Jurisdiction of a Local Authority E.4B, as applicable.
- 25.2 Fouling the area inside or outside the network operator's boundaries shall be prevented. The Contractor will be called upon by the Contract Supervisor to dispose of any foul or waste matter generated by the Contractor.

26.0 OPTICAL FIBRE CABLE ROUTES

- 26.1 The Contractor shall not handle, impact, move or deviate any optical fibre cable without prior approval.
- 26.2 Works that in any way affect the optical fibre cable requires prior approval from the Contract Supervisor

OPY ONLY

PART B - SPECIFICATION FOR WORK NEAR HIGH-VOLTAGE ELECTRICAL EQUIPMENT

27.0 GENERAL

- 27.1 This specification is based on the contents of Transnet's publication ELECTRICAL SAFETY INSTRUCTIONS, as amended, a copy of which will be made available on loan to the Contractor for the duration of the contract.
 - These instructions apply to all work near "live" high-voltage equipment maintained and/or operated by the network operator, and the onus rests on the Contractor to ensure that he obtains a copy.
- 27.2 This specification must be read in conjunction with and not in lieu of the Electrical Safety Instructions.
- 27.3 The Contractor's attention is drawn in particular to the contents of Part I, Sections 1 and 2 of the Electrical Safety Instructions.
- 27.4 The Electrical Safety Instructions cover the minimum safety precautions which must be taken to ensure safe working on or near high-voltage electrical equipment, and must be observed at all times. Should additional safety measures be considered necessary because of peculiar local conditions, these may be ordered by and at the discretion of the Electrical Officer (Contracts).
- 27.5 The Contractor shall obtain the approval of the Electrical Officer (Contracts) before any work is done which causes or could cause any portion of a person's body or the tools he is using or any equipment he is handling, to come within 3 metres of any "live" high-voltage equipment.
- 27.6 The Contractor shall regard all high-voltage equipment as "live" unless a work permit is in force.
- 27.7 Safety precautions taken or barriers erected shall comply with the requirements of the Electrical Officer (Contracts), and shall be approved by him before the work to be protected is undertaken by the Contractor. The Contractor shall unless otherwise agreed, bear the cost of the provision of the barriers and other safety precautions required, including the attendance of the network operator estaff where this is necessary.
- 27.8 No barrier shall be removed unless authorised by the Electrical officer (Contracts).

28.0 WORK ON BUILDINGS OR FIXED STRUCTURES

- 28.1 Before any work is carried out or measurements are taken on any part of a building, fixed structure or earthworks of any kind above ground level situated within 3 metres of "live" high-voltage equipment, the Electrical Officer (Contracts) shall be consulted to ascertain the conditions under which the work may be carried out.
- No barrier erected to comply with the requirements of the Electrical Officer (Contracts) shall be used as temporary staging or shuttering for any part of the Works.
- 28.3 The shuttering for bridge pie s, abutments, retaining walls or parapets adjacent to or over any track may be permitted to serve as a barrier provided that it extends at least 2,5 metres above any working level in the case of piers, abutments and retaining walls and 1,5 metres above any working level in the case of parapets.

29.0 WORK ONE ONOR OUTSIDE OF ROLLING STOCK, INCLUDING LOADING OR UNLOADING

- 29.1 No person may stand, climb or work, whilst on any platform, surface or foothold:
- 29.1.1 higher than the normal unrestricted access way, namely -
- 29.1.1.1 external walkways on diesel, steam and electric locomotives, steam heat vans, etc. and
- 29.1.1.2 walkways between coaches and locomotives.
- 29.1.2 of restricted access ways in terms of the Electrical Safety Instructions namely -
- 29.1.2.1 the floor level of open wagons
- 29.1.2.2 external walkways or decks of road-rail vehicles, on-track maintenance machines and material trains.
- 29.1.3 Unauthorised staff working on these platforms must be directly supervised by duly authorised persons in terms of clause 607.1.3 of the Electrical Safety Instructions. These persons must attend the relevant electrical safety module training. A letter of training must then be issued by an accredited training authority. A Category C Certificate of Authority must be obtained from the

local depot examining officer.

- When in the above positions no person may raise his hands or any equipment he is handling above his head.
- 29.3 In cases where the Contractor operates his own rail mounted equipment, he shall arrange for the walkways on this plant to be inspected by the Electrical Officer (Contracts) and approved, before commencement of work.
- The handling of long lengths of material such as metal pipes, reinforcing bars, etc should be avoided, but if essential they shall be handled as nearly as possible in a horizontal position below head height.
- 29.5 The Responsible Representative shall warn all persons under his control of the danger of being near "live" high-voltage equipment, and shall ensure that the warning is fully understood.
- 29.6 Where the conditions in clauses 30.1 to 30.4 cannot be observed the Electrical Officer (Contracts), shall be notified. He will arrange for suitable Safety measures to be taken. The Electrical Officer (Contracts), may in his discretion and in appropriate circumstances, arrange for a suitable employee of the Contractor to be specially trained by the network operator and at the Contractor's cost, as an Authorised Person to work closer than 3 metres from "live" overhead conductors and under such conditions as may be imposed by the senior responsible electrical engineer of the network operator.

30.0 USE OF EQUIPMENT

- 30.1 Measuring Tapes and Devices
- 30.1.1 Measuring tapes may be used near "live" high-voltage equipment provided that no part of any tape or a person's body comes within 3 metres of the "live" equipment.
- 30.1.2 In windy conditions the distance shall be increased to ensure that if the tape should fall it will not be blown nearer than 3 metres from the "live" high-voltage equipment.
- 30.1.3 Special measuring devices longer than 2 metres such as survey sticks and rods may be used if these are of non-conducting material and approved by the responsible Electrical Engineer of the network operator, but these devices must not be used within 3 metres of "live" high voltage equipment in rainy or wet conditions.
- 30.1.4 The assistance of the Electrical Officer (Contracts) shall be requested when measurements within the limits defined in clauses 31.1.1 to 31.1.3 are required
- 30.1.5 The restrictions described in 31.1.1 to 31.1.3 do not apply on a bridge deck between permanent parapets nor in other situations where a barrier effectively prevents contact with the "live" high-voltage equipment.
- 30.2 Portable Ladders
- 30.2.1 Any type of portable ladder onger then 2 metres may only be used near "live" high-voltage equipment under the direct supervision of the Responsible Representative. He shall ensure that the ladder is always used in such a manner that the distance from the base of the ladder to any "live" high-voltage equipment is greater than the fully extended length of the ladder plus 3 metres. Where these conditions cannot be observed, the Electrical Officer (Coptracts) shall be advised, and he will arrange for suitable safety measures to be taken.

31.0 CARRYING AND HANDLING MATERIAL AND EQUIPMENT

- 31.1 Phes scaffolding, iron sheets, reinforcing bars and other material which exceeds 2 metres in length shall be carried completely below head height near "live" high-voltage equipment. For maximum safety such material should be carried by two or more persons so as to maintain it as nearly as possible in a horizontal position. The utmost care must be taken to ensure that no part of the material comes within 3 metres of any "live" high-voltage equipment.
- Long lengths of wire or cable shall never be run out in conditions where a part of a wire or cable can come within 3 metres of any "live" high-voltage equipment unless the Electrical Officer (Contracts) has been advised and has approved appropriate safety precautions.
- The presence of overhead power lines shall always be taken account of especially when communications lines or cables or aerial cables, stay wires, etc. are being erected above ground level.
- 32.0 PRECAUTIONS TO BE TAKEN WHEN ERECTING OR REMOVING POLES, ANTENNAE, TREES ETC.
- 32.1 A pole may be handled for the purpose of erection or removal near high-voltage equipment under the following conditions:

- (i) If the distance between the point at which the pole is to be erected or removed and the nearest "live" high-voltage equipment is more than the length of the pole plus 3 metres, the work shall be supervised by the Responsible Representative.
- (ii) If the distance described in (i) is less than the length of the pole plus 3 metres, the Electrical Officer (Contracts) shall be consulted to arrange for an Authorised Person to supervise the work and to ensure that the pole is earthed where possible. The pole shall be kept in contact with the point of erection, and adequate precautions shall be taken to prevent contact with "live" high-voltage equipment.
- 32.2 The cost of supervision by an Authorised Person and the provision of earthing shall, unless otherwise agreed, be borne by the Contractor.
- 32.3 The provisions of clauses 33.1 and 33.2 shall also apply to the erection or removal of columns, antennae, trees, posts, etc.

33.0 USE OF WATER

No water shall be used in the form of a jet if it can make contact with any "live" high-voltage equipment or with any person working on such equipment.

34.0 USE OF CONSTRUCTION PLANT

- 34.1 "Construction plant" entails all types of plant including cranes, piling frames, boring machines, excavators, draglines, dewatering equipment and road vehicles with or without lifting equipment.
- When work is being undertaken in such a position that it is possible for construction plant or its load to come within 3 metres of "live" high-voltage equipment, the Electrical Officer (Contracts) shall be consulted. He will arrange for an Authorised Person to supervise the work and to ensure that the plant is adequately earthed. The Electrical Officer (Contracts) will decide whether further safety measures are necessary.
- 34.3 The cost of any supervision by an Authorised Person and the provision of earthing shall, unless otherwise agreed, be borne by the Contractor.
- When loads are handled by cranes, non-metallic rope hand the shall be used, affixed to such loads so as to prevent their swinging and coming within 3 metres of "live" high-voltage equipment.
- 34.5 Clauses 35.1 to 35.4 shall apply mutatis mutaridis to the use of maintenance machines of any nature.

35.0 WORK PERFORMED UNDER DEAD CONDITIONS UNDER COVER OF A WORK PERMIT

- 35.1 If the Responsible Representative finds that the work cannot be done in safety with the high-voltage electrical equipment "live", he shall consult be Electrical Officer (Contracts) who will decide on the action to be taken.
- 35.2 If a work permit is issued the Representative shall-
 - (i) before commencement of work ensure that the limits within which work may be carried out have been explained to him by the Authorised Person who issued the permit to him, and that he fully understands these limits.
 - (ii) sign portion C of the permit before commencement of work;
 - (i) e) plain to all persons under his control the limits within which work may be carried out, and ensure that they fully understand these limits;
 - (iv) care for the safety of all persons under his control whilst work is in progress; and
 - (v) withdraw all personnel under his control from the equipment on completion of the work before he signs portion D of the work permit.

36.0 TRACTION RETURN CIRCUITS IN RAILS

- 36.1 DANGEROUS CONDITIONS CAN BE CREATED BY REMOVING OR SEVERING ANY BOND.
- 36.2 Broken rails with an air gap between the ends, and joints at which fishplates are removed under "broken bond" conditions, are potentially lethal. The rails on either side of an air gap between rail ends on electrified lines shall not be touched simultaneously until rendered safe by the network operator personnel.
- The Contractor shall not break any permanent bonds between rails or between rails and any structure. He shall give the Contract Supervisor at least 7 days written notice when removal of such bonds is necessary.

No work on the track which involves interference with the traction return rail circuit either by cutting or 36.4 removing the rails, or by removal of bonds shall be done unless the Electrical Officer (Contracts) is consulted. He will take such precautions as may be necessary to ensure continuity of the return circuit before permitting the work to be commenced.

HIGH-VOLTAGE ELECTRICAL EQUIPMENT NOT MAINTAINED AND/OR OPERATED BY THE 37.0 **NETWORK OPERATOR**

Where the work is undertaken on or near high-voltage electrical equipment which is not maintained and/or operated by the network operator, the Occupational Health and Safety Act No. 85 of 1993, and Regulations and Instructions, or the Mines Health and Safety Act (Act 29 of 1996), shall apply.

Such equipment includes:-

- (i) Eskom and municipal equipment;
- (ii) The Contractor's own power supplies; and
- "PREVIEW COPY ONL" (iii) Electrical equipment being installed but not yet taken over from the Contractor.

************** TX Report **************

TRANSMISSION OK

TX/RX NO

3853

DESTINATION ADDRESS

DESTINATION ID

nico.swart3@transnet.net nico swart

ST. TIME

19/09 10:51

TIME USE

00'07

PAGES SENT

4

RESULT

ERAC NSO 379 9340 CIDB.

REQUEST FOR SERVICES DEMAND REQUEST FOR SERVICE / GOODS REQUIRED

(RFS)

Applicable to purchases between R20 000 and R 2 million as pericula and P2P guidelines (SCS to engage market),

DETAILS

PLEASE ATTACH A DETAILED COPY OF THE RELEVANT SPECIFICATIONS

Indicate if:	Serviçe	Goods	Plannet	Maintenance		Cape	Other (specify):	
***************************************		I			l		 	.1

PeDB Number:

Commodity type: acol morties

RFQ Description: various Isussian

Period of Contract: Delivery date: Is briefing session / site Suggested briefing/site meeting required? date and venue: Plans / Drawing

no/Specs: E7/1 Working near Retention fee to be held: railway line or OHT -

(Yes or No) PROCUREMENT STRATEGY / MECHANISM PPM (To be completed by SCS) (Tick whichever is applicable) Request For Quote (RFQ) 2.4 Confinement Emergency (PPM 2.5)

2.5 Approved List, Number & Last Updated (PPM 2.6) 2.6 Open Tender (2 Stage RFI/RFP) (PPM 2.10) 2.10 Consultant (PPM 2.14) 2.14 CIDB and Level (PPM 2.17) 2.17

EVALUATION PRINCIPLES (Tick) PPM (To be completed by Line & SCS) Technical (50%), Commercial (40%) & BBBEE (10%) Commercial - Price (90%) & BBBEE (10%)

CIDB

EVALUATION CRITERIA AND WEIGHTS (By Example) (Sub-criteria if applicable) (elemento) WEIGHT Sub

EFFERING VECESIO Welginis Category: Commercial (Scoring Matrix) 40% (to be completed by SCS) Competitive pricing 2%

20% hog



Contract Data

Works Information

8.0 The works shall be performed at Rant 3KV DC and Turfgrond 25kV AC substations.

ONLY COPY ONLY